MANUFACTURERS MOTOR VEHICLE SPECIFICATIONS

METRIC (U.S. Customary)

1989

Manufacturer Pontiac Motor Division General Motors Corporation		Vehicle Line Grand Am		
Mailing Address	Chevrolet-Pontiac-Canada Group Engineering Center			
	General Motors Corporation 30003 VanDyke Warren, MI 48090-9060	Issued June, 1988	Revised	

Direct questions concerning these specifications to the manufacturer listed above.

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Motor Vehicle Manufacturers Association of the United States, Inc.

Blank Forms Provided by Technical Affairs Division

Vehicle Line Grand Am

Model Year 1989 Issued Revised (•)

METRIC (U.S. Customary)

Ø	Veh	ilcle	Ori	ain
~			•	35.11

Design & development (company)	General Motors, L.A.D. Lansing
Where built (country)	United States
Authorized U.S. sales marketing representative	Pontiac Motor Division

arnothing Vehicle Models

Introduction Date	Make, Vehicle Models, Series, Body Type (Mfgr's Model Code)	No. of Designated Seating Positions (Front/Rear)	Max. Trunk/Cargo Łoad-Kilograms (Pounds)
	2NE 27	2/3	60 (132)
	2NE69	2/3	60 (132)
	2NW27	2/3	60 (132)
	2NW69	2/3	60 (132)
		Introduction Date Series, Body Type (Mfgr's Model Code) 2NE 27 2NE 69 2NW27	Introduction Date Series, Body Type (Mfgr's Model Code) Seating Positions (Front/Rear) 2NE 27 2/3 2NE 69 2/3 2NW 27 2/3

Vehicle Line_	Grand A	m	
Model Year_	1989	_ Issued .	Revised (•)

METRIC (U.S. Customary)

Power Teams (Indicate whether standard or optional)
SAE J1349 Net bhp (brake horsepower) and net torque corrected to 77°F/25° C and 29.61 in. Hg/100 kPa atmospheric pressure.

			ENGI	NE			E		:
SERIES AVAILABILITY	Displ. Induction		SAE Net at RPM		at RPM	h TRANSMISSION/ AX		AXLE RATIO	
	Code	Liters (in ³)	(FI, CARB/ BBL, etc.)	Compr. Ratio	Power kW (bhp)	Torque N•m (lb. ft.)	u s t S/D*	TRANSAXLE s t t//0*	(std. first)
NA00 (Std.)	L68	2.5L (151) L4	EFI	9.0:1	73 (98) @ 4800	183 (135) @ 3200	S	(Std.) Manual/ 5-Speed (Opt.) Auto/ 3-Apeed	3.35 Std. 2.84 Std.
NAOO (Opt.)	LT3	2.0L (121) L4	MFI	8.0:1				(Std.) Manual/ 5-Speed (Opt.) Auto/ 3-Speed	3.61 Std. 3.18 Std.
NA00 (Opt.)	LD2	2.3L (138) L4	MFI	9.5:1	112 (150) @ 5200	217 (160) @ 4000		(Std.) Manual/ 5-Speed (Opt.) Auto/ 3-Speed	3.61 Std. 2.84 Std.
,									
-								·	
v									
	•								
			·					•	

^{*} Single / Dual

Grand Am Vehicle Line ___ **MVMA Specifications Form** 1989 Model Year ___ ___ Issued Revised (*) **METRIC (U.S. Customary)** Engine Description/Carb. Engine Code 2.5L (151) L4 L68 ENGINE - GENERAL Type & description (inline, V, angle, flat, location, front, mid, rear, transverse, longitudinal, soho, doho, ohv, hemi, wedge, pre-camber, etc.) In Line, Front, Transverse Manufacturer Pontiac No. of cylinders 4 Bore 101.6 (4.00)Stroke <u>76.2 (3.00)</u> Bore spacing (C / L to C / L) <u>111.8 (</u>4.40) Cylinder block material & mass kg (lbs.) (machined) Cast Iron 41.64 (91.8) Cylinder block deck height 236.1 (9.3) From Pan Rail Cylinder block length Deck clearance (minimum) (above or below block) 64 (.025) Below Cylinder head material & mass kg (ibs.) Swirl Port Cast Iron 18.27 Cylinder head volume (cm3) 45.62 (2.76) Cylinder liner material None Head gasket thickness (compressed) <u>1.12 (0.044)</u> Minimum combustion chamber total volume (cm3) 70.82 (4.32) L. Bank Cyl. no. system 1-2-3-4 (front to rear)* R. Bank Firing order 1-3-4-2 Intake manifold material & mass [kg (lbs.)]** Aluminum 3.70 (8.14) Exhaust manifold material & mass [kg (lbs.)]** Stainless Steel 1.72 (3.79) Fuel required unleaded, diesel, etc. Unleaded Fuel antiknock index (A + M) + 2 87 Ø Number 3 Material and type (elastomeric, hydroelastic, hydraulic damper, etc. Engine Elastomeric Added isolation (sub-frame, crossmember, etc.) No Total dressed engine mass (wt) dry*** 164.316 (361.5)Engine - Pistons Material & mass, g (weight, oz.) - piston only Cast Alum Alloy 530.0 (18.7) Engine - Camshaft Location Right Side of Block Cast Nodular Iron Material & mass kg (weight, lbs.)

Drive type

Chain / belt

Width / pitch

<u>3.375 (7.425)</u>

<u> 22.23 (.88) NDP#10</u>

<u>Gear 54T/27T</u>

^{*} Rear of engine - drive takeoff. View from drive takeoff end to determine left & right side of engine.

[&]quot; Finished state.

^{***} Dressed engine mass (weight) includes the following:

Vehicle Line	Grand Am	
Model Year]	989 Issued Revised (e)	

9.525 (.375) Duplex - 130 Pitches

METRIC (U.S. Customary)

Engine	Description/Carb.
Engine	

2.3L (138) L4 LD2

ENGINE - GENERAL

Tat, location, fro	ion (inline, V, angle, Int, mid, rear,	
transverse, long	itudinal, soho, doho, 30, pre-camber, etc.)	
Orte, Harrie, Walde	je, pre-camber, etc.)	Inline, Front, Transverse, Pent House
Manufacturer		B-O-C Powertrain, Lansing
No. of cytinders	· · · · · · · · · · · · · · · · · · ·	4
Bore		92 (3.62)
Stroke		85 (3.35)
Bore specing (C	/ L to C / L)	100 (3.94)
Cylinder block m	naterial & mass kg (lbs.) (machined)	Cast Iron 42.83 (94.226)
Cylinder block d		222 (8.74)
Cylinder block le	nath	499.5 (19.66)
Deck clearance		499.3 (19.00)
(above or below		0
Cytinder heed m	sterial & mass kg (ibe.)	Aluminum Alloy 8.60 (18.96)
Cylinder heed vo		49.379 ± 1.5
Sylinder Ilner ma	itorial	None
lead gasket thic	kness	TO TO THE TOTAL
compressed)		1.03 - 1.13 (.040044)
Minimum combu	stion chamber	1,45 (,040 - ,044)
otal volume (cm	•	66.433
Cyl. no. system	L. Benk	1-2-3-4
front to reer)*	R. Bank	None
iring order		1-3-4-2
ntake manifold r	naterial & mass [kg (lbs.)]**	Aluminum Per GM 3950-M 3.06 (6.75)
xhaust manifold	rnaterial & mass [kg (lbs.)]**	Stainless Steel Tube, Steel Flanges 3.72 (8.2)
dru beniuper leu	eaded, diesel, etc.	Unleaded
uel antiknock in	dex (A + M) + 2	87
	Number	3
ngine nounts	Material and type (elastomeric, hydroelestic, hydraulic damper, etc.	Flastomeric
	Added isolation (sub-frame, crossmember, etc.)	Cross Member Supporting the Front Mount
otal dresped eng	pine mass (wt) dry***	150.69 (332.2) SMT, 145.70 (321.21) AMT
ingine – Pis	itons	199192 (992127 SHI) 149.70 (921.21) ANI
aterial & mass,	9	
veight, oz.) - pist	ion only	Aluminum 396 (12.8)
ngine – Ca	mshaft	
cation		Overhead
aterial & mass k	g (weight, Ibs.)	Intake 3.045 (6.713)
Chain / helt		<u>Cast Iron</u> <u>Exhaust 2.948 (6.499)</u>

^{*} Rear of engine – drive takeoff. View from drive takeoff end to determine left & right side of engine.

Chain

22.86

Drive type

Chain / belt

Width / pitch

[&]quot; Finished state.

^{***} Dressed engine mass (weight) includes the following:

Vehicle Line_	Grand A	\m	<u> </u>	
Model Year	1989	Issued	Revised ()

METRIC (U.S. Customary)

Engine	Description/Carb.
Engine	Code

2.0L (121) L4 LT3

ENGINE - GENERAL

flat, location, from transverse, longi	tudinal, sohc, dohc,	
onv, nemi, weag	e, pre-camber, etc.)	Inline, Front, Transverse
Manufacturer		Brazil & Pontiac PLT 9
No. of cylinders		4
Bore		86 (3.39)
Stroke		86 (3.39)
Bore spacing (C	/1 to C / L)	93.0 (3.66)
	naterial & mass kg (lbs.) (machined)	Cast Iron
Cylinder block de		216.0 (8.5)
Cylinder block to		<u> </u>
	-	418 (16.5)
Deck clearance (above or below	(minimum) block)	0. 26 Above 0. 14 Bolow
		0.36 Above 0.14 Below
<u> </u>	aterial & mass kg (lbs.)	Aluminum
Cylinder head vo		43.3
Cylinder liner ma		None
Head gasket this (compressed)	ckness	1.25 (.049)
Minimum combutotal volume (cm		64.05
Cyl. no. system	L. Bank	1-2-3-4
(front to rear)*	R. Bank	_
Firing order		1-3-4-2
	material & mass [kg (lbs.)]**	Aluminum
	d material & mass [kg (lbs.)]**	Cast Iron
	nleaded, diesel, etc.	Unleaded
	ndex (R + M) ÷ 2	87
3	Number	3
		J
Engine mounts	Material and type (elastomeric, hydroelastic, hydraulic damper, etc.	Flastomeric
	Added isolation (sub-frame, crossmember, etc.)	No
Total dressed e	ngine mass (wt) dry***	506.2 (229.6) Auto*
Engine – P	istons	532.9 (241.7) Manual*
Material & mass, g (weight, oz.) - piston only		Cast Aluminum Alloy 310 + 5 (10.9 + .18)
Engine – C	amshaft	•
Location		Overhead Camshaft
Material & mass	s kg (weight, lbs.)	Hardened Alloy Cast Iron
Drive type	Chain / belt	Belt
J 1, po		00 (70) 0 505 (0 20)

^{*} Rear of engine - drive takeoff. View from drive takeoff end to determine left & right side of engine.

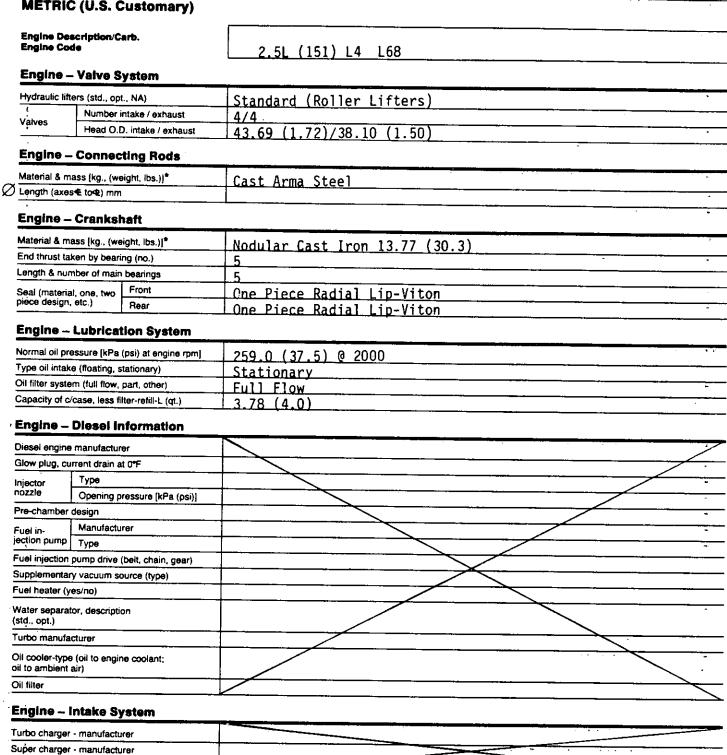
Width / pitch

20 (.78) x 9.525 (0.38)

^{**} Finished state.

 $^{^{**}}$ Dressed engine mass (weight) includes the following: * With Accessories Add 95.7 (+43.4)

MVMA Specifications Form We hicle Line Grand Am Model Year 1989 Issued Revised (*) METRIC (U.S. Customary)



^{*}Finished State

Grand Am Vehicle Line _ **MVMA Specifications Form** 1989 Model Year_ Issued Revised (e) **METRIC (U.S. Customary)** 2.3L Engine Description/Carb. Engine Code (138) <u>L4 LD2</u> Engine - Valve System Hydraulic lifters (std., opt., NA) Standard Number intake / exhaust 8/8 Valvas Head O.D. intake / exhaust 35.63 (1.40)/30.14 (1.19) **Engine - Connecting Rods** Material & mass [kg., (weight, lbs.)]* Carbon Steel S.A.E. #1141 Modified .673 (1.5) Each Length (axes€ to•2) mm 147.5 (5.81) Engine - Crankshaft Material & mass [kg., (weight, lbs.)]* Nodular Iron GM6129 18.8 (41.4) End thrust taken by bearing (no.) #3 Length & number of main bearings #1 (.84) #3_27.25_(1.09)/5 Seal (material, one, two piece design, etc.) Front One Piece, Viton Rear One Piece, Viton **Engine - Lubrication System** Normal oil pressure [kPa (psi) at engine rpm] 207 (30) @ 2000 RPM Type oil intake (floating, stationary) Stationary Pick-up Oil filter system (full flow, part, other) Full Capacity of c/case, less filter-refill-L (qt.) 3.79 (4)Engine - Diesel Information Diesel engine manufacturer Glow plug, current drain at 0°F Injector nozzle Opening pressure [kPa (psi)] Pre-chamber design Manufacturer Fuel injection pump [Туре Fuel injection pump drive (belt, chain, gear) Supplementary vacuum source (type) Fuel heater (yes/no) Water separator, description (std., opt.) Turbo manufacturer Oil cooler-type (oil to engine coolant; oil to ambient air) Oil filter Engine - Intake System Turbo charger - manufacturer Super charger - manufacturer

Intercooler

	A Specification C (U.S. Customary)	Model Year 1989 Issued Revised (•)					
	escription/Carb.		_				
Engine Co	ode [*]	2.0L (121) L4 LT3					
Engine -	– Valve System						
Hydraulic lit	fters (std., opt., NA)	Standard					
Valves	Number intake / exhaust	4/4					
vaives	Head O.D. intake / exhaust	43 (1.69)/36.5 (1.44)					
Engine -	- Connecting Rods						
Material & n	nass [kg., (weight, lbs.)]*	Cast Iron					
Dength (axe	es€ to∕€) mm						
Engine -	- Crankshaft						
Material & n	nass [kg., (weight, lbs.)]*	Nodular Cast Iron 16.2 (35.71)					
End thrust to	aken by bearing (no.)	Three					
Length & nu	imber of main bearings	Five	-				
Seal (materi	ial, one, two Front	One Piece-Viton	 -				
piece design	n, etc.) Rear	One Piece-Viton	-				
Engine -	- Lubrication System						
Normal oil p	ressure [kPa (psi) at engine rpm]	448 (65) @ 2500 RPM	·- · · · · · · · · · · · · · · · · · ·				
Type oil inta	ke (floating, stationary)	Stationary	Ť.				
Oil filter syst	em (full flow, part, other)	Full Flow					
Capacity of	c/case, less filter-refill-L (qt.)	3.5 (3.7)					
Engine -	- Diesel Information						
Diesel engin	e manufacturer		<u> </u>				
Glow plug, c	urrent drain at 0°F		/				
Injector	Туре		/				
nozzle	Opening pressure [kPa (psi)]						
Pre-chambe	r design						
Fuel in-	Manufacturer						
jection pump	Туре		-				
Fuel injection	n pump drive (belt, chain, gear)		· · · · · · · · · · · · · · · · · · ·				
	ary vacuum source (type)						
Fuel heater (yes/no)		-				
Water separa (std., opt.)	ator, description						
Turbo manuf	acturer						
Oil cooler-typ oil to ambien	pe (oit to engine coolant; t air)						
Oil filter							
Engine –	Intake System						
Turbo charge	er - manufacturer	Garrett					
Super charger - manufacturer		None					

Intercooler

None

^{*}Finished State

MVMA Specifications Form₈₉

METRIC (U.S. Customary)

	•
Engine	Description/Carb.
Engine	Code

			_			
2.5L	(151)	L4				
1.68	- ,					

Model Year _____ Issued _____ Revised (e) ____

Engine -	- Cooling System					
Coolant reco	overy system (std., opt., n.a.)	Surge Tank System				
Coolant fill k	ocation (rad., bottle)	Surge Tank				
Radiator car	relief valve pressure [kPa (psi)]	103.4 (15) (On Surge Tank)				
Circulation	Type (choke, bypass)	Choke				
thermostat	Starts to open at °C (°F)	91° (195°)				
	Type (centrifugal, other)	Centrifugal				
	GPM 1000 pump rpm	8.0				
	Number of pumps	One				
Water	Drive (V-belt, other)	V-Belt				
pump .	Bearing type	Ball				
	Impelier material	Powdered Metal				
	Housing material	Die Cast Alum				
By-pass reci	irculation [type (inter,. ext.)]	External - Thru Heater Core				
Cooling	With heater-L(qt.)	7.4 (7.8)				
system capacity	With air condL(qt.)	7.4 (7.8)				
	Opt. equipment [specify-L(qt.)]	None				
Water jacket	ts full length of cyl. (yes, no)	Yes				
Water all arc	ound cylinder (yes, no)	Yes				
Water jacket	ts open at head face (yes, no)	Yes				
	Std., A/C, HD	A/C				
	Type (cross-flow, etc.)	Cross Flow				
Radiator	Construction (fin & tube mechanical, braze, etc.)	Serpentine Fin and Tube				
core	Material, mass [kg (wgt, lbs.)]	Copper/Brass 5.36 (11.8)				
	Width	600 (23.6)				
	Height	387 (15.2)				
	Thickness	25 (.98)				
	Fins per inch	20				
Radiator end	I tank material	Brass				
,	Std., elec., opt.	Flectric				
	Number of blades & type (flex, solid, material)	6 Plastic				
	Diameter & projected width	290 (11.4), 373 (14.7)				
	Ratio (fan to crankshaft rev.)	Not Applicable				
Fan	Fan cutout type	Engine Control Module (ECM)				
	Drive type (direct, remote)	Direct Drive Electric Motor (All)				
	RPM at idle (elec.)	2200 1900				
	Motor rating (wattage) (elec.)	100W 150W				
	Motor switch (type & location) (elec.)					
	Switch point (temp., pressure) (elec.)	*				
	Fan shroud (material)	None Plastic				

Vehicle Line Grand Am

^{*} On at 108°C Coolant Temperature or 300 PSI A/C Head Pressure.

Vehicle Line	Grand	Am	
Model Year	1989	Issued	Revised (•)

METRIC (U.S. Customary)

Engine	Description/Carb.
Engine	Code

2.3L (138) L4

Engine - Cooling System

Eudine.	- Cooling System					
Coolant rec	covery system (std., opt., n.a.)	Surge Tank System				
Coolant fill	location (rad., bottle)	Surge Tank				
Radiator ca	tp relief valve pressure [kPa (psi)]	103.5 (15) (On Surge Tank)				
Circulation	Type (choke, bypass)	Bypass				
thermostat	Starts to open at °C (°F)	89 (192)				
	Type (centrifugal, other)	Centrifugal				
	GPM 1000 pump rpm	6.5				
	Number of pumps	One				
Water	Drive (V-belt, other)	Chain				
pump	Bearing type	2 Row Ball				
	Impeller material	Sheet Metal				
	Housing material	Die Cast Aluminum				
By-pass rec	circulation [type (inter,. ext.)]	External - Heater Water Flow				
Cooling	With heater-L(qt.)	7.20 (7.6)				
system	With air condL(qt.)	7.20 (7.6)				
capacity	Opt. equipment [specify-L(qt.)]	None				
Water jacke	its full length of cyl. (yes, no)	Yes				
Water all around cylinder (yes, no)		No				
Water jacke	its open at head face (yes, no)	Yes				
	Std., A/C, HD	Standard				
	Type (cross-flow, etc.)	Cross Flow				
Radiator	Construction (fin & tube mechanical, braze, etc.)	Serpentine Fin and Tube Vacuum Brazed				
core	Material, mass [kg (wgt. lbs.)]	Aluminum 3.74 (8.25)				
	Width	600 (23.6)				
	Height	382 (15.0)				
	Thickness	23.5 (.93)				
	Fins per inch	12.7 Fins Per Inch				
Radiator end	d tank material	Nylon 66, 33% Mineral Filled				
	Std., elec., opt.	Electric				
	Number of blades & type (flex, solid, material)	6 - Nylon 6/6 Mineral Filled				
	Diameter & projected width	381 (15.0), 37.3 (1.5)				
	Ratio (fan to crankshaft rev.)	Not Applicable				
Fan	Fan cutout type	Engine Control Module (ECM)				
	Drive type (direct, remote)	Electric - Direct				
	RPM at idle (elec.)	1900				
	Motor rating (wattage) (elec.)	150 Watts				
•	Motor switch (type & location) (elec.)	ECM				
	Switch point (temp., pressure) (elec.)	*				
	Fan shroud (material)	None				
		1. 10/03:				

^{*} On at 106° (223) Coolant Temperature or 275 PSI A/C Head Pressure.

Vehicle Line Grand Am Model Year 1989 Issued _____ Revised (●) _

METRIC (U.S. Customary)

Engine Description/Carb. Engine Code

2.0L (121) L4

Engine -	- Cooling System						
Coolant rec	overy system (std., opt., n.a.)	Surge Tank System					
Coolant fill I	ocation (rad., bottle)	Surge Tank					
Radiator ca	p relief valve pressure [kPa (psi)]	103.4 (15 PSI) (On Surge Tank)					
Circulation	Type (choke, bypass)	Bypass					
thermostat	Starts to open at °C (°F)	91°C (195°F)					
	Type (centrifugal, other)	Centrifugal					
	GPM 1000 pump rpm						
	Number of pumps	One					
Water	Drive (V-bell, other)	Cam Shaft Drive Belt					
pump	Bearing type	Sealed Ball Bearing					
	Impeller material	Cast Iron					
	Housing material	Aluminum					
By-pass rec	irculation [type (inter,. ext.)]	External - Thru Heater Core and Turbo					
Cooling	With heater-L(qt.)	Not Available					
system	With air condL(qt.)	7.6L (8.0 gt.)					
capacity	Opt. equipment [specify-L(qt.)]	7.04 (0.0 46.)					
Water jacke	ts full length of cyl. (yes, no)	Yes					
Water all arc	ound cylinder (yes, no)	Yes					
Water jacke	ts open at head face (yes, no)	Yes					
	Std , A/C, HD	A/C					
	Type (cross-flow, etc.)	Cross Flow					
Radiator	Construction (fin & tube mechanical, braze, etc.)	Serpentine Fin and Tube					
core	Material, mass [kg (wgt, lbs.)]	Copper Brass 7.27 (16.03)					
	Width	600.0 (23.6)					
	Height	387.5 (15.25)					
	Thickness	40.0 (1.58)					
	Fins per inch	20					
Radiator end	tank material	Copper Brass					
	Std., elec., opt.	Electric					
	Number of blades & type (flex, solid, material)	6					
	Diameter & projected width	373 (14.7)					
	Ratio (fan to crankshaft rev.)	Not Applicable					
Fan	Fan cutout type	ECM					
	Drive type (direct, remote)	Direct Drive Electric Motor					
	RPM at idle (elec.)	1900					
	Motor rating (wattage) (elec.)	150					
	Motor switch (type & location) (elec.)						
	Switch point (temp., pressure) (elec.)	On at 109°C Coolant Temperature or with A/C on below 35 MPH					
	Fan shroud (material)	Plastic Plastic					
	· · · · · · · · · · · · · · · · · · ·	11199615					

	IA Specification C (U.S. Customary)	Model Year 1989 Issued				Revised (•)	
•	escription/Carb.	2.5L (151)	L4 L68				
Engine	- Fuel System (See suppl	lemental page for detail	ls of Fuel Injection, Su	percharger,	Turbocharger, etc. if us	sed)	
Induction ty	rpe: carburetor, fuel		Body Injecti				
Manufactur	er	Rochester	Jody Injecti	OII			
O Carburetor	no, of barrels	ROCHESCEI			 		
Idle A F mix	t.	ECM Contro	าไ				
	Point of injection (no.)	Ihrottle E		e Poin	t		
Fuel injection	Constant, pulse, flow	Pulse	304) 3111g1	<u> </u>		<u> </u>	
	Control (electronic, mech.)	Electronic				-	
j	System pressure [kPa (psi)]		PSI)	, .			
ldle spdrpr	m Manual	1-55-10 V 1 15	131/				
(spec. neutral or	-			***			
drive and propane if	Automatic						
used)							
Intake manif or water the	fold heat control (exhaust rmostatic or fixed)	11-4					
Air cleaner t	vpe	Water	Donos Floo				
	pe · location)	Poplaceable	<u>Paper Elem</u> e/Inline Rea	ent vost T	3 m le		
~	Type (elec. or mech.)	Electric	e/Infine Rea	11 01 1	ank		
) Fuel pump	Location (eng., tank)	Tank					
hamb	Pressure range [kPa (psi)]						
Ď	Flow rate at regulated pressure (L (gal) / hr (a kPa (psi))	Not Applica			···-		
Fuel Ten	<u> </u>	<u> 1 85.16 (22.</u>	5) @ 83 (12)			
Fuel Tan							
	ill L (gallons)]	51.5 (13.6					
Location (des	scribe)	Rear Center Underside, R.H. Rear Quarter Panel					
Attachment		<u>Underbody</u>	<u>Strap</u>				
Material & Ma	ass [kg (weight lbs)]	Steel					
Filler	Location & material	<u>Right Rear</u>	Quarter Par	<u>iel - S</u>	teel		
pipe	Connection to tank	Hoses	·				
Fuel line (ma		Steel GM124					
Fuel hose (m		Rubber GM6163M					
Return line (n		Steel GM124					
Vapor line (m	· · · · · · · · · · · · · · · · · · ·	Steel GM124	4M				
Extended	Opt., n.a.	NA			· · · · · · · · · · · · · · · · · · ·		
range	Capacity [L (gallons)]						
tank	Location & material						
-	Attachment					-	
•	Opt., n.a.	NA					
Auvilian	Capacity [L (gallons)]						
Auxiliary tank	Location & material						
	Attachment				·	-	
i.	Selector switch or valve						
	Separate fill				·· · · · · · · · · · · · · · · · · · ·		

	MVM.	A Specification:	s Form	Vehicle Line	Grand	Am	
		r opcomounou.	3 1 01111	Model Year	1989	Issued	Revised (e)
	METRIC	(U.S. Customary)					: (04)380 (0)
	Engine Des	eription/Carb.	2.3L		"		
	Engine Co	ie [<u>(138) L4</u>	LD2			
	Engine -	Fuel System (See supple	emental page for deta	tils of Fuel Injection, Sup	percharger, T	urbocharger, etc. if u	ised)
	Induction fvo	e: carburetor, fuel		<u> </u>			
	injection sys	tem, etc.	Port Fuel	Injection			
	Manufacture	r	Rochester	Products		··	
\emptyset	Carburetor n	o. of barrels	None		·		
	Idle A.F mix.		ECM Contro	olled			
		Point of injection (no.)		rs at Ports i	n Cyli	nder Head	
	Fuel injection	Constant, pulse, flow	Pulse		0) 11	ider nead	
		Control (electronic, mech.)	Electronic	-			
		System pressure [kPa (psi)]	300 (43 PS				
	idle spdrpm	Manual	900 Neutra			 -	
	(spec. neutral or						
	drive and propane if	Automatic	900 Both				
	used)					······································	
	Intake manifo	old heat control (exhaust mostatic or fixed)	N				
	Air cleaner ty		None	- 0			
	Fuel fitter (typ	· · · · · · · · · · · · · · · · · · ·		e Paper Elem	<u>ient</u>		
		Type (elec. or mech.)	None See Page 6				
	Fuel	Location (eng., tank)	see rage o	<u> </u>			
١	pump	Pressure range [kPa (psi)]				-	
Ø		· · · · · · · · · · · · · · · · · · ·		<u>-</u>			
~		Flow rate at regulated pressure (L (gai)/hr @ kPa (psi))	58.28 (15.	.4) 0 350 (5	1)		
١	Fuel Tani	(See Page 6	<u> </u>			
(Capacity (refil	I L (gallons)]					
į	ocation (des	cribe)					
7	Attachment				···	 _	
•	Matenal & Ma	iss (kg (weight lbs))					
F	iller	Location & material				-	
-	pipe	Connection to tank					
F	uel line (mat	enai)					
-	uel hose (ma					-	
F	Peturn line (m	atenal)		····			
7	apor line (ma	atenal)					
-		Opt., n.a,				····	
77	xtended ange	Capacity (L (gallons))					
ta	ank .	Location & material					
_		Attachment					
]	Opt., n.a.					
	uriles.	Capacity (L (gallons))					
	uxiliary ank	Location & material			_		
]	Attachment				-	
	[Selector switch or valve				-	
		Separate fill				· · · · · · · · · · · · · · · · · · ·	

Grand Am Vehicle Line 1989 Model Year_ Issued ___ _____ Revised (•) _

METRIC (U.S. Customary)

Engine	Description/Carb.
Engine	Code

Engine Des Engine Cod	cription/Carb. le	2.0L (121) L4 LT3
Engine –	Fuel System (See supple	emental page for details of Fuel Injection, Supercharger, Turbocharger, etc. if used)
Induction typ injection syst	e: carburetor, fuel tem. etc.	Multi Point
Manufacture	1	Bosch
Oarburetor n	o. of barrels	None
Idle A F mix.		
	Point of injection (no.)	4
Fuel injection	Constant, pulse, flow	Pulse
·	Control (electronic, mech.)	Electronic
·	System pressure [kPa (psi)]	
ldle spdrpm	Manual	
(spec. neutral or		
drive and propane if	Automatic	
used)		
Intake manifo or water therr	old heat control (exhaust mostatic or fixed)	
Air cleaner ty	pe	
Fuel filter (typ	e/location)	Replaceable/Inline Rear of Tank
~	Type (elec. or mech.)	See Page 6
√ Fuel pump	Location (eng., tank)	Total Tage o
pump	Pressure range [kPa (psi)]	
ð	Flow rate at regulated pressure	50 20 (15 4) 0 250 (51)
·	(L (gal) / hr (ir kPa (psi))	58.28 (15.4) @ 350 (51)
Fuel Tank	c	See Page 6
Capacity [refit	I L (gallons)	
Location (des	cribe)	
Attachment		
Material & Ma	ss [kg (weight lbs)]	
Filler	Location & material	
pipe	Connection to tank	
Fuel line (mat	erial)	
Fuel hose (ma	nterial)	
Return line (material)		
Vapor line (ma	aterial)	
	Opt., n.a.	
Extended range	Capacity [L (gallons)]	
range tank	Location & material	
	Attachment	
+	Opt., n.a.	
,	Capacity (L (gatlons))	
Auxiliary tank	Location & material	
NATION .	Attachment	-
'	Selector switch or valve	
. 1	Separate fill	
L		

MVMA Specifications Form Vehicle Line <u>Grand Am</u> Model Year 1989 Is __ Issued ______ Revised (•) _

METRIC (U.S. Customary)

Engine	Description/Carb.
Engine	

2.5L L4 (151 CID) L68

Vehicle Emission Control

Exhaust Emission Control Exhaust Emission Control Exhaust Casar Control Exhaust Sas Control Exhaust Source Point of exhaust injection (spacer, carburetor, survivole) Exhaust source Point of exhaust injection (spacer, carburetor, survivole) Exhaust source Point of exhaust injection (spacer, carburetor, survivole) Exhaust source Point of exhaust injection (spacer, carburetor, survivole) Exhaust source Point of exhaust injection (spacer, carburetor, survivole) Exhaust source Point of exhaust injection (spacer, carburetor, survivole) Exhaust source Point of exhaust injection (spacer, carburetor) Intake Manifold Volume (L (in²)) 2623.0 CM³ (160) Substrate type Al umina Pellet Noble metal concentration (g/cm³) Type (ventilates to atmosphere, induction system, other) Expora. Type (ventilates to atmosphere, induction system, other) Energy source (manifold vacuum Discharges (to intake manifold, other) Intake Manifold Air inlet (breather cap, other) Fuel tank Cantrolled Flow Controlled Flow Controlled Flow Cylinder Head Intake Manifold Alumina Pellet Induction System Induction System Induction System Intake Manifold Air inlet (breather cap, other) Fuel tank Control Fuel tank Control Type (controlled flow, Controlled fow, Controlle		Type (air injection, engine modifications, other)			Computer Command Control
Air Injection Ar distribution (head, manifold, etc.) Point of entry Exhaust Emission Control Exhaust Emission Control Exhaust Emission Control Exhaust Injection (spacer, carburetor, manifold, other) Exhaust Injection (spacer, carburetor, manifold (spacer, carburetor, manifold, other) Exhaust Injection (Spacer, carburetor, manifold (spacer, carburetor, manifold, other) Exhaust Injection (Spacer, carburetor, manifold (spacer, carburetor, open (carburetor, open (spacer)) Exhaust Injection (Spacer, carburetor, open (spacer, carburetor, o			Pump or pulse		None
Exhaust Enission Control Exhaust Enission Control Exhaust Gas Recirculation Control Exhaust Source Point of exhaust injection (spacer, carburetor, marrifold, other) Exhaust Source Point of exhaust injection (spacer, carburetor, marrifold, other) Exhaust source Point of exhaust injection (spacer, carburetor, marrifold, other) Type Number of Location(s) Underfloor Volume [L (in³)] 2623.0 CM³ (160) Substrate type Alumina Pellet Noble metal concentration (g/cm³) Type (ventilates to atmosphere, induction system, other) Exhaust Source Point of exhaust injection (spacer, carburetor, other) Underfloor Volume [L (in³)] 2623.0 CM³ (160) Substrate type Alumina Pellet Noble metal concentration (g/cm³) Type (ventilates to atmosphere, induction system, other) Energy source (manifold vacuum Discharges (to intake manifold, other) Discharges (to intake manifold vacuum)			Driven by		
Exhaust Emission Control Exhaust Gas Recirculation Exhaust Gas Recirculation Exhaust Sucre Point of exhaust injection (spacer, carburetor, manifold, other) Type Single Bed Pellet Number of One Location(s) Underfloor Location(s) Volume [L (in³)] 2623.0 CM³ (160) Substrate type Alumina Pellet Noble metal type Noble metal concentration (g/cm³) Type (ventilates to atmosphere, induction system, other) Energy source (manifold vacuum Discharges (to intake manifold, other) Air inlet (breather cap, other) Evapora- Vapora- Vapor					
Exhaust Emission Control Exhaust Gas Recirculation Exhaust Gas Recirculation Exhaust Gas Recirculation Exhaust Gas Recirculation Exhaust Sunce Point of exhaust injection (spacer, carburetor, manifold, other) Exhaust Sunce Point of exhaust injection (spacer, carburetor, manifold, other) Exhaust Sunce Point of exhaust injection (spacer, carburetor, manifold, other) Exhaust Sunce Point of exhaust injection (spacer, carburetor, manifold other) Exhaust Sunce Point of exhaust injection (spacer, carburetor, manifold other) Exhaust Sunce Point of exhaust injection (spacer, carburetor, manifold other) Exhaust Sunce Point of exhaust injection (spacer, carburetor, manifold other) Exhaust Sunce Point of exhaust injection (spacer, carburetor, one One Exhaust Sunce Point of exhaust injection (spacer, carburetor, one Exhaust Sunce Point of exhaust injection (spacer, carburetor, one Exhaust Sunce Point of exhaust injection (spacer, carburetor, one) Exhaust Sunce Point of exhaust injection (spacer, carburetor, one Exhaust Sunce Point of Exhaust injection (spacer, carburetor, one Exhaust Sunce Point of Exhaust injection (spacer, carburetor, one Exhaust Sunce Point of Exhaust injection (spacer, carburetor, one Exhaust Sunce Point of Exhaust Injection (spacer, carburetor, one Exhaust Sunce Point of Exhaust Injection (spacer, carburetor, one Exhaust Sunce Point of Exhaust Injection (spacer, carburetor, one Exhaust Sunce Point of Exhaust Injection (spacer, carburetor, one Exhaust Sunce Point of Exhaust Injection (spacer, carburetor, one Exhaust Sunce Point of Exhaust Injection (spacer, carburetor, one Exhaust Sunce Point of Exhaust Injection (spacer, carburetor, one Exhaust Sunce Point of Exhaust Injection (spacer, carburetor, one Exhaust Sunce Point of Exhaust Injection (spacer, carburetor, one Exhaust Sunce Point			Point of entr	ry	
Control Recirculation Recirculatio			Type (contro open orifice.	olled flow, , other)	Controlled Flow
Type Single Bed Pellet Number of One Location(s) Underfloor Catalytic Converter Conv		Recircula-	Point of exhi	aust injection	Cylinder Head
Crankcase Emission Control Co					
Crankcase Emission Control Discharges (to intake manifold, other) Air inlet (breather cap, other) Evapora- Evapora- Evapora- Evapora- Crankcase, Location(s) Underfloor 2623.0 CM³ (160) Alumina Pellet Noble metal type Alumina Pellet Induction System Manifold Vacuum Manifold Vacuum Intake Manifold TBI Air Cleaner Vapor vented to (crankcase, Fuel tank Canister			Number of		One
Crankcase Emission Control Crankcase Evapora- Type (ventilates to atmosphere, induction System Induction System Manifold Vacuum Intake Manifold TBI Air Cleaner Vapor vented to Crankcase, Crankc			Location(s)		
Substrate type Noble metal type Noble metal concentration (g/cm³) Type (ventilates to atmosphere, induction system, other) Energy source (manifold vacuum, carburetor, other) Discharges (to intake manifold, other) Air inlet (breather cap, other) Evaporative Vapor vented to (crankcase, full tank can is terminated to (c			Volume [L (ii	n³)]	2623 0 CM ³ (160)
Noble metal type Noble metal type		Converter	Substrate type		Alumina Pellet
Crankcase Emission Control Air inlet (breather cap, other) Concentration (g/cm³) Induction System			Noble metal	type	
Crankcase Emission Control Discharges (to intake manifold, other) Air inlet (breather cap, other) Evapora-ive Induction System Manifold Vacuum Intake Manifold TBI Air Cleaner Vapor vented to (crankcase, Canister)					
Crankcase Emission Control Discharges (to intake manifold, other) Air inlet (breather cap, other) Evaporative Vapor vented to (crankcase, formation of the control of t		Type (ventile induction sy	ates to atmosp stem, other)	ohere,	Induction System
Control Discharges (to intake manifold, other) Air inlet (breather cap, other) Evaporative Vapor vented to (crankcase, (crankcase, crankcase, crankcase, crankcase)		Energy source (manifold vacuum, carburetor, other))	
Air inlet (breather cap, other) TBI Air Cleaner Evapora- tive Vapor vented to (crankcase, other) Fuel tank Canister		Discharges (to intake manifold, other)			
Evapora- Vapor vented to Fuel tank Canister	Air inlet (£			er)	TBI Air Cleaner
Textending I CODICION Athor) LOCATION 1 1	tive (crankcase,				Canister
Costrol	Emission Control	canister, other		arouretor	None
Canister					
Electronic Closed loop (yes/no) Yes Open loop (yes/no) No		·			

Engine - Exhaust System

Type (single dual, other)	e, single with cross-over,	Tri-Flow with Single Tailpipe
Muffler no. & type (reverse flow, straight thru, separate resonator) Material & Mass [kg (weight lbs)]		Reverse Flow 8.13 (17.92)
Resonator r	no. & type	None
Exhaust	Branch o.d., wall thickness	None
pipe pipe	Main o.d., wall thickness	50.8 O.D. x 1.37 (2 O.D. x .054)
	Material & Mass [kg (weight lbs)]	GM 6125-M Stainless Steel 2.88 (6.34)
Inter- mediate	o.d. & wall thickness	50.8 O.D. x 1.37 (2 O.D. x .054)
pipe	Material & Mass (kg (weight lbs))	GM 6178-M Aluminized Steel 2 64 (0.00)
Tail	o.d. & wall thickness	GM 6178-M Aluminized Steel 3.64 (8.02)
pipe	Material & Mass [kg (weight lbs)]	50.8 O.D. x 1.09 (2 O.D. x .043) GM 6125-M Stainless Stee

Vehicle Line	Grand	Am	
Model Year	1989	Issued	Revised (•)

METRIC (U.S. Customary)

Engine	Description/Carb.
Engine	

2.3L			 	 	
(138) L4	LD2		 		

Vehicle Emission Control

	Type (air in modification	ijection, engine ns, other)	C3 Engine Modification
		Pump or pulse	None
		Driven by	
	Air Injection	Air distribution (head, manifold, etc.	
		Point of entry	
Exhaust	Exhaust	Type (controlled flow open orifice, other)	None
Emission Control	Gas Recircula-	Exhaust source	
	tion	Point of exhaust inject (spacer, carburetor, manifold, other)	ction !
		Туре	Single Bed
	1	Number of	One .
		Location(s)	Under Floor
	Catalytic Converter	Volume (L (in ³))	2.786 (170)
	Converter	Substrate type	Monolith - Ceramic
Ø		Noble metal type	Platinum/Paladium/Rhodium
		Noble metal concentration (g/cm ³)	.00102/ - /.00010
	Type (ventilates to atmosphere, induction system, other)		Orifice + Bypass. No PCV Valve. Closed - Ventilates to Induction System.
Crankcase Emission	Energy source (manifold vacuum, carburetor, other)		Orificed Connection to Manifold Vacuum. Open Hose Connection to Clean Side of A/C.
Control	Discharges (to intake manifold, other)		Induction System
	Air inlet (breather cap, other)		None
Evapora- Vapor vente		d to Fuel tank	Canister
tive Emission	(crankcase, canister, oth	er) Carbureto	
Control	Vapor storaç	pe provision	Charcoal Canister
Electronic	Closed loop	(yes/no)	Yes
system	Open loop ()	/es/no)	No .

Engine - Exhaust System

<u> </u>	igine – Exhibit System		
Type (single dual, other)	, single with cross-over,	4 into 2 into (TRI-Y)	
Muffler no. 8 separate res	k type (reverse flow, straight thru, constor) Material & Mass [kg (weight lbs)]	One Tri-Flow with Dual Tailpipes	
Resonator n	o. & type	None	
Fuhaua	Branch o.d., wall thickness	44.5 x 1.0 (1.75 x .04)	
Exhaust pipe	Main o.d., wall thickness	63.5 x 1.5 (2.50 x .059)	
	Material & Mass (kg (weight lbs))	409 Stainless 2.75 (6.06)	
Inter- mediate	o.d. & wall thickness	57.2 O.D. x 2.08 (2.25 O.D. x .081)	
pipe	Material & Masa (kg (weight lbs))	GM 6178-M Aluminized Steel	
Tail	o.d. & wall thickness	44.45 O.D. x 1.09 (1.75 O.D. x .043)	
pipe	Material & Mass [kg (weight lbs)]	Aluminized Steel	

Total Weight of Complete Exhaust System 7.950 (17.5)

MVMA Specifications Form	Vehicle Line Grand Am
v mix opocinoations (offi	Model Year 1989 Issued Revised (●)

METRIC (U.S. Customary)

Engine	Description/Carb.
Engine	Code

2.0L	
(121) L4	173

Vehicle Emission Control

	Type (air injection, engine modifications, other)		ine	Engine Modifications
		Pump or p	oulse	
		Driven by		
	Air Injection	Air distribu	ution inifold, etc.)	
		Point of er	ntry	
Exhaust	Exhaust	Type (con open orific	trolled flow, ce, other)	Back Pressure EGR
Emission Control	Gas Recircula-	Exhaust s	ource	Exhaust Manifold
Control	tion	Point of ex (spacer, c manifold,	chaust injection arburetor, other)	Manifold
		Туре		Single Bed Pellet
		Number of	t	One
		Location(s)		Underfloor
	Catalytic	Volume [L (in ³)]		2623.0 CM ³
	Converter	Substrate type		Alumina Pellet
		Noble met	al type	
		Noble met concentrat	al tion (g/cm³)	
	Type (ventilates to atmosphere, induction system, other)		osphere.	Induction System
Crankcase Emission Control	Energy source (manifold vacuum, carburetor other)		i er)	Manifold Vacuum
	Discharges (to intake manifold, other)			Intake Manifold
	Air inlet (bre	Air inlet (breather cap, other)		Air Cleaner
Evapora- tive Emission	Vapor vente (crankcase.	Vapor vented to Fuel tank		Canister
	canister, oth		Carburetor	
Control		Vapor storage provision		Canister
Electronic	Closed loop	· · ·		Yes
system	Open loop (yes no)			No

Engine - Exhaust System

Type (single, single with cross-over, dual, other)		Tri-Flow with Dual Tailpipes	
Muffler no. separate re	& type (reverse flow, straight thru, sonator) Material & Mass [kg (weight lbs)]	Two Reverse Flow	
Resonator no. & type		None	
	Branch o.d., wall thickness	None	
Exhaust pipe	Main o.d., wall thickness	57.1 O.D. x 1.37 (2.25 x .054)	
	Material & Mass [kg (weight lbs)]	Stainless Steel GM 6125-M 3.64 (8.02)	
Inter- nediate	o.d. & wall thickness	50.8 0.D. x 1.37 (2 0.D. x .054)	
neulate pipe	Material & Mass [kg (weight lbs)]	Aluminized Steel Tubing GM 6178-M 3.64 (8.02)	
Tail pipe	o.d. & wall thickness	50.8 0.D. x 1.09 (2 0.D. x .043)	
	Material & Mass [kg (weight lbs)]	Aluminum Coated Steel Tubing	

Vehicle Line _	Grand Am			
Model Year	1989 Issu	ied	Revised (*)	

METRIC (U.S. Customary)

Engine Description/Carb. 'Engine Code

2.5L (151) L4 L68

Transmissions/Transaxie (Std., Opt., N.A.)

Manual 3-speed (manufacturer/country)	Not Available
Manual 4-speed (manufacturer/country)	Not Available
Manual 5-speed (manufacturer/country)	Std Isuzu M200 (MT2)
Automatic (manufacturer/country)	Opt. Hydramatic (MD9)
Automatic overdrive (manufacturer/country)	Not Available .

Manual Transmission/Transaxle

Number of forward speeds		5
_	1st	3.73
	2nd	2.04
	3rd	1.45
Gear ratios	4th	1.03
	5th	.74
	Reverse	3.58
Synchronou	is meshing (specify gears)	All Forward Gears
Shift lever to	ocation	Floor - Console
Trans, case mat'l. & mass kg (lbs)*		Aluminum
Lubricant	Capacity [L (pt.)]	1.9 (4.0)
cooan	Type recommended	STF - Synchromesh Transmission Fluid #9985648

Clutch (Manual Transmission)

Clutch manufacturer			Borg Warner Automotive
Clutch type (dry, wet; single, multiple disc)		e, multiple disc)	Dry. Single Disc
Linkage (hy	ydraulic, cable, i	rod, lever, other)	Hydraulic
Max. pedai	effort (nom.	Depressed	125 (28)
spring load	I, new) N (lbs)	Released	80 (18)
Assist (spri	ng, power/perce	ent, nominal)	None
Type press	ure plate spring	s	Belleville Spring
Total spring	load (nominal,	new) N (lbs)	5249 (1180)
	Facing mtg	r. & material coding	Borg Warner Automotive
	Facing material & construction		Molded Woven Non-asbestos - Borg Warner Automotive 624 x 25
	Rivets per facing 8		
	Outside x in	side dia. (nominal)	216 x 152 (8.5 x 6.0)
	Total eff. ar	ea [cm²(in.²)]	185 (28.5)
Clutch facing	Thickness (pressure plate side/ de)	3.18/3.18 (.125/.125)
Rivet depth (pressure fly wheel side)		(pressure plate side/ de)	1.52 (.06)/1.27 (.05)
	Engagemen	nt cushion method	Driven Plate Wave Spoke Spring -
Release be	aring type & me	thod lub.	Self Centering, Angular Contact Ball Bearing - Prepacked & Sealed
Torsional da	amping method.	springs, hysteresis	Coil Springs & Metal to Metal Stops

^{*} Includes shift linkage, lubricant, and clutch housing. If other specify.

Vehicle Line	Grand	Am.	
Model Year_	1989	Issued	Revised (e)

METRIC (U.S. Customary)

Engine	Description/Carb.
Fnaine	

2 21		 		
2.3L				
(120) (4	1.00			
(138) L4	LUZ			

Transmissions/Transaxie (Std., Opt., N.A.)

Manual 3-speed (manufacturer/country)	Not Available	
Manual 4-speed (manufacturer/country)	Not Available	-
Manual 5-speed (manufacturer/country)	Std. Muncie MG2	
Automatic (manufacturer/country)	Opt. Hydramatic MD9	
Automatic overdrive (manufacturer/country)	Not Available	

Manual Transmission/Transaxle

Number of forward speeds		<u> </u>
	1 st	3.50
	2nd	2.05
	3rd	1.38
Gear ratios	4th	0.94
	5th	0.72
	Reverse	3.41
Synchronou	is meshing (specify gears)	All Forward Gears
Shift lever lo	ocation	Floor - Console
Trans. case	mat'l. & mass kg (lbs)*	Aluminum
Lubricant	Capacity [L (pt.)]	1.9 (4.0)
COUNCEIN	Type recommended	Stf. Transmission Fluid

Clutch (Manual Transmission)

Clutch manufacturer			Daikin
Clutch type	e (dry. wet; single	e, multiple disc)	Dry, Single
Linkage (h	ydraulic, cable, r	od, lever, other)	Hydraulic
Max. peda	il effort (nom.	Depressed	151 (34)
spring load	d, new) N (lbs)	Released	0 (0)
Assist (spri	ing, power/perce	int, nominal)	None
Type press	sure plate spring	s	Belleville Spring
Total spring	g load (nominal,	new) N (lbs)	5892 (1325)
	Facing mfgr. & material coding		Daikin NC80
	Facing material & construction		NC80
	Rivets per facing		16
	Outside x inside dia. (nominal)		225 x 150 (8.86 x 5.91)
	Total eff. area [cm²(in.²)]		442 (68.5)
Clutch facing	Thickness (pressure plate side/ fly wheel side)		3.2 (.126) Pressure Plate 3.5 (.138) Fly Wheel
	Rivet depth (pressure plate side/ fly wheel side)		1.6 (.06) Pressure Plate 1.5 (.06) Fly Wheel
	Engagemer	nt cushion method	Driven Plate Cushion
Release be	earing type & me	thod lub.	Ball Thrust - Prepacked & Sealed
Forsional d	damping method	, springs, hysteresis	Coil Spring with Friction Washer

^{*} Includes shift linkage, lubricant, and clutch housing. If other specify.

Vehicle Line_	Grand	Am		
Model Year	1989	Issued	Revised (•) _	

METRIC (U.S. Customary)

Engine Description/Carb.	2.0L
Engine Code	(121) L4 LT3 Turbo

Transmissions/Transaxle (Std., Opt., N.A.)

Manual 3-speed (manufacturer country)	Not Available	
Manual 4-speed (manufacturer country)	Not Available	
Manual 5-speed (manufacturer country)	Standard Muncie (282) (MG1)	
Automatic (manufacturer/country)	Optional Hydramatic (MD9)	
Automatic overdrive (manufacturer/country)		
Automatic overdrive (manufacturer/country)	Not Available	

Manual Transmission/Transaxle

Number of forward speeds		5
1st		3.50
Gear ratios	2nd	2.19
	3rd	1.38
	4th	.94
	5th	.72
	Reverse	3.41
Synchronou	s meshing (specify gears)	All Forward Gears
. Shift lever lo	ocation	Floor - Console
Trans. case	mat'l. & mass kg (lbs)*	Aluminum
Lubricant	Capacity [L (pt.)]	1.9 (4.0)
Type recommended		STF - Synchromesh Trans Fluid 9985648
5		

Clutch (Manual Transmission)

	(maridar 178	1101111331011)	
Clutch manufacturer			Borg Warner Automotive
Clutch type	e (dry, wet; single	, multiple disc)	Single Dry Disc
Linkage (h	ydraulic, cable, ro	d, lever, other)	Hydraulic
Max. peda	al effort (nom.	Depressed	120 (27)
spring load	d, new) N (lbs)	Released	80 (18)
Assist (spr	ing, power/percer	it, nominal)	None
Type press	sure plate springs		Belleville Spring (Diaphragm)
Total sprin	g load (nominal, r	ew) N (lbs)	5540 (1245)
	Facing mfgr. & material coding		Valeo F-202
	Facing material & construction		Non-asbestos
•	Rivets per facing		16
	Outside x inside dia. (nominal)		215.5 x 152.5 (8.48 x 6.00)
	Total eff. area [cm²(in.²)]		183 (28.3)
Clutch facing	Thickness (p	ressure plate side/	3.56 (.14) Pressure Plate 3.30 (.13) Flywheel
	Rivet depth (pressure plate side/ e)	
	Engagement cushion method		Driven Plate Cushion Spring
Release bearing type & method lub.		nod tub.	Prelubed and Sealed, Self Centering, Angular Contact Ball Bearing
Torsional damping method, springs, hysteresis		springs, hysteresis	Coil Springs with Metallic Friction Washers

^{*} Includes shift linkage, lubricant, and clutch housing. If other specify.

Grand Am Vehicle Line _ MVMA Specifications Form 1989 Model Year ssued _ Revised (*) **METRIC (U.S. Customary)** Engine Description/Carb. **Engine Code** 2.5L (151) L4 L68 **Automatic Transmission/Transaxie** Trade name Turbo Hydramatic (THM 125C) (MD9) Type and special features (describe) 3-Speed with Torque Converter Location Floor Selector Ltr./No. designation PRND21 2.84 2nd 1.60 Gear ratios 3rd 1.00 Converter Clutch Engagement 4th None Reverse 2.07 122 (76) Max. upshift speed - drive range [km/h (mph)] Max. kickdown speed - drive range [km/h (mph)] 117 (73) Min. overdrive speed (km/h (mph)) N/A (No 4th Gear) Number of elements Three Max. ratio at stall 2.48 Torque converter Type of cooling (air, liquid) Liquid Nominal diameter 245 (9.65) Capacity factor "K"* 203 Capacity [refill L (pt.)] 7.2 (15) With Cooler and Cooler Lines Full Lubricant Type Recommended ATF Dexron II Oil cooler (std., opt., NA, internal, external, air, liquid) Std. External, Oil to Engine Coolant Transmission case material & mass kg (lbs)** Aluminum 73.1 (161.16) **Axle or Front Wheel Drive Unit** Front Type (front, rear) Description <u>Integral with Transmission</u> Limited slip differential (type) None Available Drive pinion offset N/A Drive pinion (type) N/A No. of differential pinions Two Pinion/differential adjustment (shim, other) N/A Pinion/differential bearing adjustment (shim, other) N/A Driving wheel bearing (type) Integral Double Row Ball Bearing

Axle or Transaxle Ratio and Tooth	Combinations (See 'Power Teams' for	axle ratio usace.
-----------------------------------	-------------------------------------	-------------------

N/A

ATF Dexron

Axle ratio (or overall top gear ratio)		2.84	
No. of	Pinion	N/A	
teeth	Ring gear or gear	N/A	
Ring gear o.	d	None	
Transaxle	Transfer gear ratio	1.00	
	Final drive ratio	2.84	

^{*}Input speed + V torque

Capacity [L (pt.)]

Type recommended

Lubricant

^{**} Includes shift linkage, lubricant, & clutch housing. If other specify.

MVMA	Specifications	Form

Vehicle Line_	Grand	Am	
'Model Year_	1989	_ Issued .	Revised (●)

METRIC (U.S. Customary)

Engine Description/Carb. Engine Code 2.3L (138) L4 LD2

Automatic Transmission/Transaxle

Trade name		Turbo Hydramatic (THM 125C) (MD9)
Type and sp	ecial features (describe)	3-Speed with Torque Converter
Selector	Location	Floor
Selector	Ltr./No. designation	PRND21
	1st	2.84
Gear	2nd	1.60
ratios	3rd	1.00 Converter Clutch Engagement
	4th	None
	Reverse	2.07
Max. upshift	speed - drive range [km/h (mph)]	92 MPH (2-3) Wide Open Throttle
Max. kickdow	n speed - drive range [km/h (mph)]	85 MPH (3-2)
Min. overdriv	e speed [km/h (mph)]	N/A (No 4th Gear)
	Number of elements	Three
Torque	Max. ratio at stall	2.48
converter	Type of cooling (air, liquid)	Liquid
	Nominal diameter	245 (9.65)
	Capacity factor "K"*	203
Lubricant Capac	Capacity [refill L (pt.)]	7.2 (15) With Cooler and Converter Lines Full
	Type Recommended	ATF Dexron II
Oil cooler (std.	, opt., NA, internal, external, air, liquid)	Std. External, Oil to Engine Coolant
	case material & mass kg (lbs)**	Aluminum 73.1 (161.16)

Axie or Front Wheel Drive Unit

Type (front, rear)		Front	
Description		Integral with Transmission	
imited slip d	lifferential (type)	None Available	
Orive pinion o	offset	N/A	
Orive pinion ((type)	N/A	· · · · · · · · · · · · · · · · · · ·
No. of differe	ntial pinions	Two	
inion/differ	ential adjustment (shim, other)	N/A	
inion/differ	ential bearing adjustment (shim, other)		
Priving whee	l bearing (type)	Integral Double Row Ball Bearing	
ubricant	Capacity [L (pt.)]	N/A	
Cubricant	Type recommended	ATF Dexron II	

Axie or Transaxie Ratio and Tooth Combinations (See 'Power Teams' for axie ratio usage.)

Axle ratio (o	r overall top gear ratio)	2.84	
No. of	Pinion	35	•
teeth	Ring gear or gear	35	
Ring gear o.	.d.	None	
Transaxie	Transfer gear ratio	1.00	
	Final drive ratio	2.84	

^{*} Input speed + \sqrt{torque}

^{**} Includes shift linkage, lubricant, & clutch housing. If other specify.

MVMA Specifications Form Vehicle Line Grand Am Model Year 1989 Issued Revised (•)

METRIC (U.S. Customary)

Engine	Description/Carb.
Engine	Code

2.0L (121) L4	1 T 3
<u> </u>	<u></u>

Automatic Transmission/Transaxie

Trade name		Turbo Hydramatic (THM 125C) (MD9)		
Type and sp	pecial features (describe)	3-Speed with Torque Converter		
	Location	Floor		
Selector	Ltr./No. designation	PRND21		
	1st	2.84		
Gear ratios	2nd	1.60		
	3rd	1.00 Converter Clutch Engagement		
	4th	None		
	Reverse	2.07		
Max. upshift speed - drive range [km/h (mph)]		123 (77)		
Max. kickdo	wn speed - drive range [km/h (mph)]	118 (74)		
Min. overdriv	ve speed [km/h (mph)]	N/A (No 4th Gear)		
	Number of elements	Three		
Torque	Max. ratio at stall	2,38		
converter	Type of cooling (air, liquid)	Liquid		
	Nominal diameter	245 (9.65)		
	Capacity factor "K"*	240		
Lubricant	Capacity [refill L (pt.)]	7.2 (15) With Cooler and Cooler Lines Full		
	Type Recommended	ATF Dexron II		
Oil cooler (sto	d., opt., NA, internal, external, air, liquid)	Std. External, Qil to Engine Coolant		
Transmissio	n case material & mass kg (lbs)**	Aluminum 73.1 (161.16)		

Axle or Front Wheel Drive Unit

ype (front, re	ear)	Front
Description		Integral with Transmission
		None Available
		N/A
Drive pinion (t	type)	N/A
No. of differential pinions		Two
Pinion / differential adjustment (shim, other)		N/A
inion/differe	ential bearing adjustment (shim, other)	
riving wheel	bearing (type)	Integral Double Row Ball Bearing
ubricant	Capacity [L (pt.)]	N/A
ubncant	Type recommended	ATF Dexron II

Axie or Transaxie Ratio and Tooth Combinations (See 'Power Teams' for axie ratio usage.)

Axle ratio (or	r overall top gear ratio)	3.18	
No. of	Pinion	N/A	
teeth	Ring gear or gear	N/A	
Ring gear o.	d.	None	
Transaxle	Transfer gear ratio	1.12	
	Final drive ratio	2.84	

^{*} Input speed + V torque

^{**} Includes shift linkage, lubricant, & clutch housing. If other specify,

	MVMA Specifications Form Vehicle Line		G	Grand Am						
					rom	Model Year_	1989	lssued	Revised (•)	
	MEIRIC	(U.S. Cu	stomary)						
	Engine Description/Carb. Engine Code				2.5L (151) L	.4 L68				1
	Axle Sha	fts – Front	Wheel D	rive				<u> </u>		
	Manufacturer	and number u	sed		Saginaw	. Two				
	Type (straigh	t, solid bar.		Left		t Solid Bar				
	tubular, etc.)	· · · · · ·		Right		t Solid Bar			······································	- 1
Ø		Manual trans	saxle	Left	27.2 x	308.0 (1.07	x 12.13)			
	Outer diam, x			Right	27.2 x	665.0 (1.07	x 26.18)			
- 1	length* x	Automatic tra	ansaxle	Left			x 11.89)			
	wall thickness			Right	23.9 x	<u> 364.3 (.94</u>	<u>x 14.34) </u>			
		Optional tran	saxle	Left	-					
,				Right	-			Ψ.		
		Туре			None					
9	Slip	Number of te	eth		None					
	/oke	Nombol Of te	-cui		None					
		Spline o.d.			. 1					
_					None					
		Make and mt	g. no.	Inner	Saginaw					
				Outer	Saginaw					
		Number used	<u> </u>			<u>each drive</u> :				
		Type, size, pl	lunge	Inner	<u>Tipot,</u>	<u>66.0 and 61</u>	.O. Plunge	<u> </u>		
		Attach (v. bold		Outer	RZEPPA-		·			
	Iniversal pints	Attach (u-bolt	T			ng Ring				
•			Type (plain anti-friction			d Roller (I	nner)			
		Bearing		<u> </u>	Ball (0	uteri				
_			Lubrication (fitting, pre		Prepack			_		-
-	rive taken th	ough (torque t	ube		<u></u>		· <u> </u>			
a	rms or spring	s)			Wishbon	e Lower Cont	trol Arm.	Upper McP	herson Strut	
T a	orque taken i	hrough (torque s)	tube,			Mounting Svs				•
Ø <u>#</u>	ll Wheel	/4 Wheel	Drive				· · ·			-
C	escription and thile moving, n	l type (part-time nechanical, elec	, full-time, 2/4 ct., chain/gea	4 shift r, etc.)						<u> </u>
-		Manufacturer					/-			
	ransfer ase	Туре						···		
_		Model							· · · · · · · · · · · · · · · · · · ·	
. –	ow-range gea									
<u>s</u>	ystem discon	nect (describe))							
	enter ifferential	Type (bevel, p	olanetary, w o torsen, etc.)	x w/o			_			-
	· [Torque split (4	% front/rear	,			·			

^{*} Centerline to centerline of universal joints, or to centerline of attachment.

MVM	VMA Specifications			Form	Vehicle Line Model Year _	<u>Grand</u> 1989	Issued	Revised (e)	
METRIC	C (U.S. Cu	stomary)				133400	Nevised (•)	
Engine Description/Carb. Engine Code Axie Shafts — Front Wheel Drive Manufacturer and number used				2.3L (138) L4	LD2				
				Saginaw,	Two				
Type (straigi	ht, solid bar,		Left	Straight S	Solid Bar				
· · · · · · ·	Manual trans	eavle	Right	Straisht 3 27.5 x 302		x 11.89	·		
Outer	Wanuai trani	Saxie	Right	27.5 x 308					
diam. x length* x	Automatic tr	ansaxie	Left	23.9 x 302		$\frac{12.13}{\times 11.89}$	<u> </u>		
wall			Right	23.9 x 364		x 14.34)			
thickness	Optional tran	nsaxle	Left	-		, ,			
	<u> </u>		Right	_					
	Туре			None		· · · · · · · · · · · · · · · · · · ·			
Slip yoke	Number of te	eeth		None					
	Spline o.d.			None					
	Make and m	fa. no.	inner	Saginaw		· ,,,		.	
		3	Outer	Saginaw					
	Number used	d		Two of Eac	h Drive S	Shaft			
	Type, size, p	lunge	Inner	Cross Groo					
		Outer		RZEPPA-Fix				-	
Universal	Attach (u-boi	t, clamp, etc.)		Retaining	Ring				
joints		Type (plain, anti-friction) Lubrication (fitting, prepack)		Ball and R Ball (Oute		nner)			
	Bearing			Prepack	-				
Drive taken th arms or sprin	hrough (torque t gs)	tube,		•	ower Cont	trol Arm.	Upper McPh	nerson Strut	
Torque taken arms or sprin	through (torqui gs)	e tube,		Engine Mou					
All Wheel	/4 Wheel	Drive			<u> </u>				
Description an while moving,	nd type (part-time mechanical, elec	s, full-time, 2/4 ct., chain/gea	4 shift r, etc.)						
	Manufacturer								
Transfer case	Туре						· 	/	
	Model					_		·	
ow-range ge	ar ratio								
System disco	nnect (describe)							
Center differential	Type (bevel, viscous bias,	planetary, w o torsen, etc.)	orw/o			·	· <u></u>		

Torque split (% front/rear)

^{*} Centerline to centerline of universal joints, or to centerline of attachment.

	IA Spec IC (U.S. Cu			Model Year 1989 Issued Revised (●)	
Engine O Engine C	escription/Carb ode).		2.0L (121) L4 LT3	(
-	afts – Front		Orive		
	rer and number u	sea	Left	Saginaw, Two Straight Solid Bar	
tubular, etc	ght, solid bar, :.)		Right		<u> </u>
Outer	Manual trans	saxle	Left Right	27.2 x 308.0 (1.07 x 12.13)	
diam. x length* x wall	Automatic tra	ansaxle	Left Right	23.9 x 302.0 (.94 x 11.89) 23.9 x 364.3 (.94 x 14.34)	
thickness	Optional tran	nsaxle	Left Right		
	Туре		<u>. 1</u>	None	
Slip yoke				None	·
	Spline o.d.			None	
	Make and mi	ig. no.	Inner	Saginaw	
	Number used	<u> </u>	1 50.01	Two on Each Drive Shaft	
	Type, size, p	lunge	Inner	Tripot, 66.0 and 61.0, Plunge	
Universal	Attach (u-bol	t, clamp, etc		Retaining Ring	
joints		Type (plai anti-frictio		Ball and Roller (Inner) Ball (Outer)	
	Bearing	Lubricatio (fitting, pre		Prepack	
Drive taken arms or spri	through (torque tings)	lube.		Wishbone Lower Control Arm, Upper McPherson Strut	
Torque take arms or spri	en through (torqui	e tube.		Engine Mounting System	•
All Whe	el/4 Wheel	Drive			
Description a	and type (part-time g, mechanical, ele	e, full-time, 2-	4 shift ar, etc.)		
	Manufacturer				
Transfer case	Туре				
C03C	Model				

Type (bevel, planetary, w or w/o viscous bias, torsen, etc.)

Torque split (% front rear)

Low-range gear ratio

System disconnect (describe)

Center differential

Centerline to centerline of universal joints, or to centerline of attachment.

MVMA Specifications Form Vehicle Line __ Grand Am Model Year ___1989 Issued Revised (*) **METRIC (U.S. Customary)** Body Type And/Or Engine Displacement ALL arnothing Suspension - General Including Electronic Controls Standard/optional/not avail. NA Manual/automatic control NA Type (air/hydraulic) NA Car Primary/assist spring leveling Rear only/4 wheel leveling Single/dual rate spring Single/dual ride heights Provision for jacking Body Jack & Pads on Rocker Standard/option/not avail. Manual/automatic control Number of damping rates Shock Type of actuation (manual/ electric motor/air, etc.) absorber damping contols Lateral acceleration Deceleration S Acceleration Road surface Front - MacPherson Strut; Rear - Telescopic (Double-Acting Туре Shock absorber Make Delco Products (front & rear) Piston diameter 32 (1.26): Rear 25 (.98) **Front** Rod diameter Front 22 (.87): Rear 13 (.51) arphi Suspension – Front Type and description MacPherson Strut with Coil Sprint Full jounce 95 (3.74) (From Design) Travel* Full rebound 84 (3.31) (From Design) Type (coil, leaf, other) & material Coil - Steel Insulators (type & material) <u>Top & Bottom - Rubber</u> Spring Size (coil design height & i.d., bar length x dia.) Spring Computer Selected - Varies with Option Content Spring rate [N/mm (lb./in.)] 20 (Base Car) Rate at wheel [N/mm (lb./in.)] 17.5 (Base Car) Stabilizer Type (link, linkless, frameless) Link Material & bar diameter 24 (Base Car Steel: arnothing Suspension – Rear Type and description <u>Trailing Crank Arm with Twist Beam</u> Full jounce 134 (5.28) Travel* Full rebound 68 (2.68) Type (coil, leaf, other) & material <u> Coil - Steel</u> Size (length x width, coil design height & i.d., bar length & dia.) Spring <u> Spring Computer Selected - Varies with Option Content</u> Spring rate [N/mm (lb./in.)] 23 @ Curb - Variable Rate at wheel [N/mm (lb./in.)] 11.1 @ Curb - Variable Insulators (type & material) Top & Bottom - Rubber No. of leaves NA Shackle (comp. or tens.) NA Type (link, linkless, frameless)

Material & bar diameter

Track bar (type)

Stabilizer

NA

NA

(Base Car)

(Base Car)

^{*} Define load condition:

Vehicle Line	Grand	Am	•
Model Year	1989	Issued	Revised (•)

METRIC (U.S. Customary)

Body T	ype And/Or	
Engine	Displacement	ì

ALL

Ø	Brakes	-	Service

Brakes ·	Serv	Ce			
Description					Power Assisted Hydraulic Brakes
Manufacturer and Front (disc or drum) Shake type (std., opt., n.a.) Rear (disc or drum)			Front (disc or dru	ım)	Std Disc
			Rear (disc or dru	m)	Std Drum
					Proportioning, Diagonal Split Circuit
Power brake (std., opt., n.a.)					Std.
			I, vac., hyd., etc.)		Tandem Vacuum
			, pump, etc.)		Inline
	-		lume in.3) and source		None
/acuum	<u> </u>		lec, gear driven, belt di	riven)	
	+		peed range	14691)	NA NA
raction control	$\overline{}$		ntervention (electronic,	mech)	INA .
		<u></u>	td., opt., n.a.)	(Hech.)	
		facturer			
					NA .
Anti-lock device			nic, mech.)		NA
			ors or circuits		
			ock hydraulic circuits		
			d-on system		
		control (
			r source (elect., vac. mtr.,	pwr. strg.)	
Effective are	<u> </u>			 -	309 (47.9)
Gross lining					381 (59.1)
Swept area	[cm²(in,²])***(F/R)		1624 (251.8)
	Outer	working	diameter	F/R	Front - 247 (9.72)
Rotor	Inner	working	diameter	F/R	
	Thick	ness		F/R	Front - 22.4 (.88)
	Mater	ial & typ	e (vented/solid)	F/R	Front - Vented Cast Iron
Orum	Diame	eter & wi	dth	F/R	Front - 200 x 45 (7.87 x 1.77)
, , , , , , , , , , , , , , , , , , ,	Туре	and mat	erial	F/R	Cast Iron
Vheel cylind	er bore				Front - 57 (2.24) Rear - 16 (.63)
Aaster cyline	der	Bore/s	troke	F/R	Bore - 22.2 (.874) Stroke 35.7 (1.41)
Pedal arc ra	tio				3.7:1
ine pressur	e at 445	N(100 lb) pedal load [kPa (psi)]	10,900
ining cleara	лсе			F/R	Both - Self Adjusting
		Bonde	d or riveted (rivets/seg	.)	Inboard Integrally Molded - Inboard and Outboard
	:	Rivet s	BiZe .		NA
		Manuf	acturer		Delco Moraine
	Front	Lining	code****		128 FE
	wheel	Materi	ai		Semi-Metallic
		****	Primary or out-board		116.7 x 47 x 10.92
		Size	Secondary or in-boar	d	125 x 47 x 10.2
rake		Shoe t	hickness (no lining)		4.72 IB (.186), 3.14 OB (1.23)
ing			d or riveted (rivets/seg	.)	Riveted
			acturer	•	
			code****		Inland Division
	Rear wheel	Materi		<u> </u>	235 FE
	1	17701011	···		Organic
		****	Primary or out-board		1677 420 6
		Size	Primary or out-board Secondary or in-board		167.7 x 43.9 x 6 mm 194 x 43.9 x 7 mm

^{*}Excludes rivet holes, grooves, chamfers, etc.

^{**}Includes rivet holes, grooves, chamfers, etc.

^{***}Total swept area for four brakes. (Drum brake: Widest lining contact width for each brake x its contact circumference.)

(Disc brake: Square of Outer Working Dia.minus Square of inner Working Dia. multiplied by Pi/2 for each brake.)

****Size for drum brakes includes length x width x thickness.

*****Manufacturer I.D., catalog or formulation designation and coefficient of friction classification.

^{****}Size for drum brakes includes length x width x thickness.

MVM	A Specifi	cations Fo	Vehicle Line Grand Am Model Year 1989 Issued Revised (•)
METRIC	(U.S. Custo	mary)	Model Year Issued Hevised (*)
Body Type Engine Dis			ALL
Tires An	d Wheels (Sta	ndard)	
	Size (load range,	ply)	P185/80R13
	Type (bias, radial,	steel, nylon, etc.)	Radial
Tires	Inflation pres- sure (cold) for recommended	Front [kPa (psi)]	240 (35 PSI)
	max. vehicle load	Rear [kPa (psi)]	240 (35 PSI)
	Rev./mile-at 70 k	m/h (45 mph)	526
	Type & material		Stamped Steel
	Rim (size & flang	e type)	13 x 5.5 JB
Wheels	Wheel offset		48 mm
		Type (bolt or stud)	Stud
	Attachment	Circle diameter	100 mm
		Number & size	5 - 12 mm
Spare	Tire and wheel		T125/70D14 Wheel 14 x 4T Inflation 415 (60 PSI)
	Storage position (describe)	& tocation	Under Deck of Luggage Compartment
Tires An	d Wheels (Opt	tional)	
Tire size (loa	d range, ply)		P215/60R14
	adial, steel, nylon, et	tc.)	Radial
Wheel (type	 	·	Cast Aluminum
	inge type and offset)	· · · · · · · · · · · · · · · · · · ·	14 x 6.0 JJ 47 mm Offset
	d range, ply)	·	P195/70R14
	adial, steel, nylon, et	tc.)	
Wheel (type		/	Radial
	inge type and offset)		Stamped Steel
	d range, ply)		14 x 6.0 JJ 47 mm Offset
	adial, steel, nylon, et	ic)	
Wheel (type		,	
	inge type and offset)		
Tire size (loa		,	
	adial, steel, nylon, et	tc.)	
Wheel (type	· · · · · · · · · · · · · · · · · · ·	,	
	inge type and offset)	 	
Spare tire an	.,		
(if configura road tire or optional sp	ation is different than wheel, describe are tire and/or whee storage position)	l	T125/70D15 Wheel 15 x 4T Inflation 415 (60 PSI) Storage Under Deck of Luggage Compartment
Brakes -	Parking		
Type of contr	<u></u>		Grip Handle
Location of c			Between Front Seats
Operates on			Rear Service Brakes
_po. 0100 011	Type (internal or	external)	NA
If separate	Drum diameter		NA NA
from service brakes	Lining size (length	h x	NA .

Vehicle Line	Grand	Am	 	
Model Year1	989	_ Issued _	Revised (•)	

METRIC (U.S. Customary)

Body Type Engine Dis		:		ALL
Steering				
Manual (std.	opt., n.a.)		-	N/A
Power (std.,	opt., n.a.)			Std.
A -11		Туре		Tilt
Adjustable steering whe	el/column	Manufacture	r	Saginaw Division
(tilt, telescop	e, other)	(Std., opt., n	.a.)	Opt.
Wheel diame	rtor**	Manual		375 mm (14.8)
(W9) SAE J1		Power		375 mm (14.8)
	Outside	Wall to wall ((l. & r.)	11.54 (37.8) 12.3 (40.5)
Turning	front	Curb to curb	(l. & r.)	10.79 (35.4) 11.53 (37.8)
diameter m (ft.)	Inside	Wall to wall (l. & r.)	5.9 (19.6) 6.9 (22.9)
	rear	Curb to curb	(l. & r.)	6.0 (19.9) 7.0 (23.0)
Scrub Radius	s*			
]	Туре		N/A
	Gear	Manufacture	r	N/A
Manual		Patios	Gear	N/A
		Hallos	Overall	N/A
	No. whee	tums (stop to	stop)	N/A .
9	Type (coa	axial, elec., hyd	., etc.)	Rack & Pinion w/Integral Unit
	Manufact	urer		Saginaw Division
_		Туре		Rack & Pinion
Power	Gear -	Ratios	Gear	
	<u> </u>		Overall	16.0:1
	Pump (dr	ive)		Belt Off Crankshaft Pulley
	No. whee	turns (stop to	stop)	2.88
	Туре			Center Take-off Tie Rods, Rack & Pinion
Liebese		(front or rear		-
Linkage	of wheels	, ourer,		Rear
	Tie rods (one or two)		Two
	Inclination	at camber (de	g.)	13 5°
Steering		Upper		Ball Bearing
axis	Bearings (type)	Lower		Ball Joint
	(type)	Thrust		Incorporated in Upper Bearing
Steering spin	dle & joint ty	/pe		MacPherson Strut
	Si	Inner bearing	· ·	N/A
Wheel	Diameter	Outer bearing	,	N/A
spindle/hub	Thread (s	ize)	i	M20 x 1.5
	Bearing (t	ype)	i	Integral Double Row Ball, Permanently Lubed -
-				·

^{*}The horizontal distance in the front elevation between wheel centerline and kingpin (ball joint) axis at ground.

[&]quot;See Page 22

METRIC (U.S. Customary)

Body	Туре	And/Or	
Engin	e Dis	placeme	nt

	 		
ALL			

Model Year 1989 Issued Revised (e)

Grand Am

Wheel Alignment

	_		
	Service	Caster (deg.)	-0.8° to 4.2° Cross Car Must be Within 0.75°
	checking	Camber (deg.)	-0.2° to 1.8° Cross Car Must be Within 1.0°
		Toe-in (outside track-mm (in.)]	3° to +.3° Sum Toe
Front		Caster	-0.8° to 4.2° Cross Car Must be Within 0.75°
wheel at curb mass	Service reset*	Camber	-0.2° to 1.8° Cross Car Must be Within 1.0°
(wt.)	10361	Toe-in	-0.2° to 1.8° Cross Car Must be Within 1.0° 2° to +.2° (Degrees Per Wheel)
	Periodic	Caster	Not Applicable
	M.V. in-	Camber	Not Applicable
	spection	Toe-in	
	Service	Camber (deg.)	Not Applicable
Rear	checking	Toe-in [outside track-mm (in.)]	Not Applicable
vheel at	Service	Camber	Not Applicable
urb mass wt.)	reset*	Toe-in	Not Applicable
·	Periodic	Camber	Not Applicable
	M.V. in-	Toe-in	Not Applicable
	spection	100-111	Not Applicable

Vehicle Line ____

Electrical - Instruments and Equipment

	····
Type (analog, digital, std., opt.)	Analog Dial
Trip odometer (std., opt., n.a.)	Optional
ance indicator	N/A
Туре	Generator Output Voltage
Warning device (light, audible)	
Туре	Telltale Standard, Gage Optional (With T.T.)
Warning device (light, audible)	Over Temp Sender/Switch
Туре	Gage with T.T. Standard, Gage with Check Gage T.T. Optional
Warning device (light, audible)	Low Oil Pressure Sender/Switch
Туре	Telltale Standard, Gage with Check Gage T.T. Optional Electric Gage
Warning device (light, audible)	
	Check Gage T.T. Optional
	Electric 2-Speed
	Controlled Cycle Pulse
	(19.0)
	5583.7 (865.5)
Type (standard)	Electric Pump Mounted on Reservoir Bottle
Type (optional)	None
Fluid level indicator (light, audible)	
wiper, wiper/washer (std., opt., n.a.)	
Туре	Electric Vibrating
Number used	2 Standard
RPM	Electric Gage Optional
Turbo boost dage -	Electric Gage Optional
	Telltale/Upshift, Fasten Belts, High Beam, Turn Signals, Service Engine Soon, Brake, Low Coolant
	Trip odometer (std., opt., n.a.) ance indicator Type Warning device (light, audible) Type (standard) Type (optional) Blade length Swept area [cm²(in.²)] Type (standard) Type (optional) Fluid level indicator (light, audible) viper, wiper/washer (std., opt., n.a.) Type

^{*} Indicates pre-set, adjustable, trend set or other.

Grand Am **MVMA Specifications Form** Vehicle Line. 1989 Model Year_ Issued Revised (•) **METRIC (U.S. Customary)** 2.5L Engine Description/Carb. Engine Code (151) L4_ L68 Electrical - Supply System Manufacturer Delco Remy Model, std., (opt.) <u> 1981601</u> Voltage 121 Amps at 0°F cold crank 630 CCA Battery Minutes-reserve capacity 90 RC Amp/hrs. - 20 hr. rate 54 AH Location <u>Underhood Front</u> Manufacturer <u>Delco Remy</u> Rating (idle/max. rpm) <u>28/74 1101320</u> Ratio (alt. crank/rev.) 2,55:1 Alternator Output at idle (rpm, park) <u>48 Amps at 27°C 950 RPM</u> Optional (type & rating) No Heavy Duty Option Regulator Internal to Alternator **Electrical -- Starting System** Manufacturer -20°# Current drain at 10455022 417 Amps Start, motor Power rating [kw (hp)] Engagement type Solenoid with Positive Shift Motor Pinion engages from (front, rear) drive Front Electrical - Ignition System Electronic (std., opt., n.a.) Type Other (specify) Direct Manufacturer <u>Delco</u> Remy Model 1103646 - 1103745 Coil 0 Engine stopped - A Current Engine idling - A 8-10 Manufacturer AC Model R44TSX Thread (mm) 14 Spark plug Tightening torque [N-m (lb, ft)] (50)Gap 1.5 (.060) Number per cylinder One. Manufacturer Distributor Model None Electrical - Suppression

Locations & type

MVM	Spe	cifications l	Form Vehicle Line Grand Am
			Model Year 1989 Issued Revised (•)
METRIC	(U.S. C	ustomary)	
Engine Des Engine Cod		rb.	2.3L (138) L4 LD2
Electrica	l – Suppi	y System	
	Manufactu	rer	Delço Remy
	Model, std	., (opt.)	1981601 Std.
	Voltage		12V
Battery	Amps at 0	°F cold crank	630 CCA
	Minutes-re	serve capacity	90 Min
	Amp/hrs	20 hr. rate	54 AH
	Location		Underhood Front
	Manufactu	rer	Delco Remy
	Rating (idl	e/max. rpm)	30/85 or 36/100
Alternator	Ratio (alt.	crank/rev.)	2.56:1
	Output at i	dle (rpm, park) *	900 RPM - 60 Amps
	Optional (t	ype & rating) **	1101277 (85) 1101278 (100)
Regulator	Туре		Integral to Alternator
Electrical	– Starti	ng System	——————————————————————————————————————
	Manufactu		
Start, motor	Current dra	ain at 20°F	373 Amps 10455015
_	Power ratio	ng (kw (hp))	
Motor	Engageme	ent type	Solenoid Positive Shift
drive	Pinion eng from (front	ages , rear)	Front
Electrical	– Ignitic	n System	
_	Electronic	(std., opt., n.a.)	Std./Direct Ignition System
Туре	Other (spe	cify)	None
	Manufactu	rer	Delco Remy (2)
Cail	Model		
Coil	Current	Engine stopped - A	300 MA
		Engine idling - A	Peak 9.5 Amps
	Manufactu	rer	A/C Spark Plug
	Model		FR 3LS
Spark	Thread (ma	m)	14 x 1.25
plug	Tightening	torque [N-m (lb, ft)]	21 - 24 (15 - 18)
	Gap		.889 (.035)
	Number pe	er cylinder	One
Distributor	Manufactu	rer	Delco Remy
	Model		
Electrical	– Suppr	ession	
Locations & ty	/pe		

^{*} Maximum output at 27°C of 100 amp unit.

 $^{^{**}}$ 1101277 for vehicles with heater only, 1101278 is for vehicles equipt with air conditioning.

MVM	A Spe	cifications	Form Vehicle Line Grand Am
		Sustomary)	Model Year 1989 Issued Revised (●)
Engine De Engine Co	scription/C; de	erb.	2.0L L4 LT3
Electrica	al – Supp	ly System	
	Manufact	urer	Delco Remy
	Model, st	d., (opt.)	1981601
	Voltage		12V
Battery	Amps at 0	0°F cold crank	630 CCA
	Minutes-re	eserve capacity	90 RC
	Amp/hrs.	- 20 hr. rate	54 AH :
	Location		Underhood Front
	Manufactu	urer	Delco Remy
	Rating (id	le/max. rpm)	*1101144/85 Amps or 1101145/100 Amps
Alternator	Ratio (alt.	crank/rev.)	2.3:1
	Output at	idle (rpm, park)	**900 RPM 48 Amps
	Optional (type & rating)	No Heavy Duty Option
Regulator	Туре		Internal to Alternator
Electrica	l – Startl	ng System	
	Manufactu	ırer	
Start, motor	Current dr	ain at	10455021 379 Amps
	Power rati	ng (kw (hp))	
14-1	Engageme	ent type	Solenoid with Positive Shift
Motor drive	Pinion eng from (front	gages t, rear)	Front
Electrica	l – Ignitic	on System	
Time	Electronic	(std., opt., n.a.)	Standard
Туре	Other (spe	ecity)	
_	Manufactu	rer	Delco Remy
Call	Model		
Coil	Current	Engine stopped – A	
		Engine idling – A	
	Manufactu	rer	AC
	Model		R44CXLS
Spark	Thread (mi	m)	14
plug	Tightening	torque [N·m (ib, ft)]	25 - 30 (18 - 22)
	Gap		1.5 (.060)
	Number pe	er cylinder	One
Distributor	Manufactur	rer	Delco Remy
	Model		
Electrical	– Suppr	ession	
Locations & ty	/pe		
}			
•			

^{*} First Model # Listed is for Heater only, 2nd Model # is for Air Conditioning.

^{**} Maximum Output at 93°C of 100~Amp unit. Park Idle Speed is with A/C off.

Type of finish (lacquer, Material Hood Hinge lo	eous Information	Unitized body construction including front end structure with bolted-on fenders and hood. Bumper fascias are attached to steel impact bar and dual energy absorbers for collision energy absorption. (Neets GM 5 MPH impact standard.) Special anticorrosion materials are used on interior and exterior metal panel surfaces. Materials include one and two-sided galvanized and zincrometal steel. Special metal conditioners, primers, protective waxes and sealers are used on interior surfaces. Chip resistant primer or plastisol material is applied to exterior lower body.
Bumper system front - rear Anti-corrosion treatmen Body — Miscella: Type of finish (lacquer, Material Hood Hinge lo	· · · · · · · · · · · · · · · · · · ·	Bumper fascias are attached to steel impact bar and dual energy absorbers for collision energy absorption. (Neets GM 5 MPH impact standard.) Special anticorrosion materials are used on interior and exterior metal panel surfaces. Materials include one and two-sided galvanized and zincrometal steel. Special metal conditioners, primers, protective waxes and sealers are used on interior surfaces. Chip resistant primer
Bumper system front - rear Anti-corrosion treatmen Body — Miscella: Type of finish (lacquer, Material Hood Hinge lo	· · · · · · · · · · · · · · · · · · ·	Bumper fascias are attached to steel impact bar and dual energy absorbers for collision energy absorption. (Neets GM 5 MPH impact standard.) Special anticorrosion materials are used on interior and exterior metal panel surfaces. Materials include one and two-sided galvanized and zincrometal steel. Special metal conditioners, primers, protective waxes and sealers are used on interior surfaces. Chip resistant primer
Anti-corrosion treatmen Body — Miscellar Type of finish (lacquer, Material Hood Hinge lo	· · · · · · · · · · · · · · · · · · ·	energy absorbers for collision energy absorption. (Meets GM 5 MPH impact standard.) Special anticorrosion materials are used on interior and exterior metal panel surfaces. Materials include one and two-sided galvanized and zincrometal steel. Special metal conditioners, primers, protective waxes and sealers are used on interior surfaces. Chip resistant primer
Body - Miscellar Type of finish (lacquer, Material Hood Hinge lo	· · · · · · · · · · · · · · · · · · ·	exterior metal panel surfaces. Materials include one and two-sided galvanized and zincrometal steel. Special metal conditioners, primers, protective waxes and sealers are used on interior surfaces. Chip resistant primer
Type of finish (lacquer, Material Hood Hinge lo	· · · · · · · · · · · · · · · · · · ·	
Material Hood Hinge lo	namel, other)	
Hood Hinge lo		Acrylic Lacquer or Base Coat/Clear Coat Enamel
	mass	Two sided hot dipped galvanized, 35 lb. 14 oz.
Type (cd	ation (front, rear)	Rear
	nterbalance, prop)	Prop Rod - Single Pivot Hinge
	ontrol (internal, external)	[Interna]
Trunk Material		Hinge Mounted in Sail Area W/Extension Spring Counter Balar
	nterbalance, other) lease control (elec., mech., n.a.)	Electrical Solenoid (Opt.)
Material		
Hatch-	nterbalance, other)	
	lease control (elec., mech., n.a.)	
Material	mass	
Tailgate Type (dr	o, lift, door)	
Internal r	ease control (elec., mech., n.a.)	
Vent window control (cra	k, Front	N/A
friction, pivot, power)	Rear	N/A
Window regulator type	Front	N/A
(cable, tape, flex, drive,	11001	N/A
Seat cushion type	Front	Foam
(e.g., 60/40, bucket, ber wire, foam etc.)	·	Foam
·	3rd seat	N/A.
Seat back type	Front	Foam
(e.g., 60/40, bucket, ben wire, foam etc.)	h, iRear	Foam

Left Topside of I/P

Vehicle Line	Grand An	1	
Model Year_	1989	issued	Revised (•)

Body Type	Body Type			ALL				
Ø Restrain:	t System							
Seating Posi	tion			Left	Center	Right		
•	Type & description (lap & shoulder belt,		First seat	Not Available	Not Available	Not Available		
Active	lap belt, etc.)		Second seat	Lap/Shoulder Combination	Lap Belt	Lap/Shoulder Combination		
·,	Standard / optional		Third seat					
	Type & description (air bag, motorized - 2-point belt, fixed belt, knee bolster, manual - iap belt)		First seat	3 Point Manual	Not Available	3 Point Manual		
Passive			Second seat	Not Available	Not Avialable	Not Available		
	Standard/optional		Third seat					
Glass		SAE Ref. No.		27		69		
Windshield gl surface area	findshield glass exposed S1		8464 (1312)			8464 (1312)		
Side glass ex area [cm²(in.	posed surface *)] - total 2-sides	S2	7177 (1112)			10018 (1553)		
Backlight gla	ss exposed [cm²(in.²)]	S3	3418 (530)			3418 (530)		
Total glass e area [cm²(in.	xposed surface 2)}	S4	19059 (2954)			21900 (3395)		
Windshield g	plass (type)		Curved - Laminated Float					
Side glass (ty	pe)		Curved - Tempered Float					
Backlight glas	ss (type)		Curved - Tempered Float					
Z Lamps ar	nd Headlamp Lo	cations						
	Description - sealed halogen, replaceable	beam, bulb, etc.	Replaceable Bulb - 2 Lamps - 2 Bulbs Each					
	Shape		Rectangular					
Headlamps			9006					
	Quantity		2					
	Hi-beam type (1A1, 2A1, -1C1, 2C1, etc.)		9005					
	Quantity	<u>.</u>	2					
Frame								
Type and des unitized frame	cription (separate frame, partially-unitized frame)	e. 1 0)						
•		<u> </u>	Unit	ized Frame		-		

Vehicle Line	Grand	<u>Am</u>	<u> </u>
Model Year	1989	_ Issued	Revised (•)

Body Type	•	
, .,,		ALL
Conveni	ence Equipment (standard, opti	onal, n.a.)
Air condition auto, temp of	ning (manual,	
	,	(C60) Opt. Manual
Clock (digita	ıf, analog)	Part of Radio Package
Compass/ti		Tare or nauro rackage
	or, overhead)	(D55) Std. NW Opt. NE
Defroster, el	ec. backlight	(C49) Opt.
	Diagnostic monitor (integrated, individual)	
	Instrument cluster (list instruments)	(UBO) Std. NW Oil, Temp, Tach. & Turbo Boost (UB3) Opt. NE Oil, Temp, Volts, Trip Odom. & Tach. (UH7) Std. NE Temp
	Keyless entry	(5%, 7, 552, 7, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1,
Electronic	Tripminder (avg. spd., fuel)	
	Voice alert (list items)	
	Other	
Fuel door loo	ck (remote, key, electric)	(NO8) Std. NW Opt. NE Remote
	Auto head on / off delay, dimming	
	Cornering	
	Courtesy (map. reading)	(C75) & (C96) Std. NW Opt. NE (U29) Opt.
	Door lock, ignition	
	Engine compartment	
Lamps	Fog	(T96) Opt. NE Only
•	Glove compartment	
	Trunk	(U25) Opt.
5	Illuminated entry system (list lamps, activation)	
,	Other :	
	Day/night (auto. man.)	
	L.H. (remote, power, heated)	(D35) Std. Rem. (DG7) Opt. Rem. Electric
	R. H. (convex, remote, power, heated)	(D35) Std. Dir. (DG7) Opt. Rem. Electric
Mirrors	Visor vanity (RH / LH, illuminated)	(D64) Opt. NW Only RH Illuminated
	ystem (describe)	
Parking brak	e-auto release (warning light)	

Vehicle Line	Grand	_Am		
Model Year	1989	Issued	Revised (•)	

Body Type	зоду туре		ALL
Conveni	ence Equ	ipment (standard, optional	, n.a.)
	Deck lid (r	elease, puli down)	(A90) Std. Electric Release NW Opt. on NE
•	Door locks describe s	s (manual, automatic, ystem)	The second of th
-			(AU3) Std. Electric NW Opt. on NE
		2 - 4 - 6 way, etc.	(AC3) Opt. 6 Way
±	1	Reclining (R.H., L.H.)	(AQ9) Opt. RH & LH (AR9) Std. RH & LH
-	Seats	Memory (R.H., L.H., preset, recline)	
ower		Lumbar, hip, thigh, support	
quipment *		Heated (R.H., L.H., other)	
	Cido vida da		
	Side windo		(A31) Opt.
	Vent windo		
	Rear windo	ows	
	Antenna (k	ocation, whip. w/shield, power)	(US6) Std. Fixed RH Front Fender
	Standard		(UM7) AM/FM Stereo, Seek/Scan, Clock & ETR
dadio ystems :	Optional	AM, FM, stereo, tape, compact disc, graphic equalizer, theft deterrent, radio prep package, headphone jacks, etc.	(UM6) AM/FM Stereo, Seek/Scan, Cassette, Clock & ETR. (UX1) AM/FM Stereo, Seek/Scan, Cassette, Equalizer, Clock & ETR. & ETR. (U1D) AM/FM Stereo, Seek/Scan, Compact Disc, Clock, Equalizer & ETR
,	Speaker (ni	umber, location)	(U66) Std. 4 Front Dash & Rear Quarter
Roof open air fixed (flip-up, sliding, "T")		sliding, "T")	(UW4) Opt. 6 (AD3) Opt. Hinged
Speed control device			(K34) Std. NW Opt. NE
peed warnin	g device (ligh	t, buzzer, etc.)	THOSE SEE IN OPE. HE
chometer ((UB3) Opt. NE
elephone sy	stem (describ	e)	
heft deterrer	t system		

Model Year 1989	Issued		Revised (e)	
Vehicle Models Grand	d Am	-	•	

METRIC (U.S. Customary)
Vehicle Dimensions See Key Sheets for definitions

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for all base body models of each vehicle line

SAE Ref. no. refers to the definition publ	ished in SAE	Ses only. Dimensions are to be shown for a E Recommended Practice J1100 "Motor !	all base body models of each vehicle line. /ehicle Dimensions," unless otherwise specified.
Body Type	SAE Ref.		
Width	No.	ALL OR COUPE	SEDANS
Tread (front)	W101	1412 (55.6)	
Tread (rear)	W102	1402 (55.2)	
Vehicle width	W103	1690 (66.5)	
Body width at Sg RP (front)	W117	1690 (66.5)	
Vehicle width (front doors open)	W120	3723 (146.6)	3195 (125.8)
Vehicle width (rear doors open)	W121	Not Applicable	3205 (126.2)
Front fender overall width	W106	1660 (65.4)	VIOU (IEU.Z)
Rear fender overall width	W107	1657 (65.2)	
Tumble-home (deg.)	W122	22°	
Vehicle width including mirrors			
Length	<u>-</u>		
Wheelbase	L101	2627 (103.4)	
Vehicle length	L103	4608 (181.4)	
Overhang (front)	L104	1022 (40.2)	
Overhang (rear)	L105	959 (37.8)	
Upper structure length	L123	2284 (89.9)	
Rear wheet C/L"X" coordinate	L127	2410 (94.9)	
Cowl point "X" coordinate	L125	194 (7.6)	
Front end length at centerline	L126	1231 (48.5)	
Rear end length at centerline	L129	685 (27.0)	
Height * *			
Passenger distribution (front/rear)	PD1,2,3	2/0	**
Trunk/cargo load		0	* *
Vehicle height	H101	1336 (52.6)	
Cowl point to ground	H114	929 (36.6)	
Deck point to ground	H138	972	
Rocker panel-front to ground	H112	217 (8.5)	
Bottom of door closed-front to ground	H133	290 (11.4)	
Rocker panel-rear to ground	H111	217 (8.5)	
Bottom of door closed-rear to ground	H135	Not Applicable	292 (11.5)
Windshield slope angle	H122	60°	
Backlight slope angle	H121	33°	
Ground Clearance * *			·
Front bumper to ground	H102	377 (14.8)	
Rear bumper to ground	H104	307 (12.1)	
Bumper to ground [front at curb mass (wt.)]	H103	391 (15.4)	
Bumper to ground (rear at curb mass (wt.)]	H105	337 (13.3)	
Angle of approach (degrees)	H106	33°	
Angle of departure (degrees)	H107		
Ramp breakover angle (degrees)	H147		
exle differential to ground (front / rear)	H153	167 (6.6)	
din. running ground clearance	H156	148 (5.8)	
ocation of min. run, grd, clear.		Front Suspension	
		TIAITE ANAPPHAININI	

^{**} All Vehicle Height And Ground Clearance Are Made Using EPA Loaded Vehicle Weight, Loading Conditions. EPA Loaded Vehicle Weight is the Base Vehicle Weight Plus All Coolant And Fluids Necessary For Operation Plus 100% Of The Fuel Capacity, Plus The Weight Of All Options And Accesories Whic Weigh Three Pounds Or More And Which Are Sold On At Least 33% Of The Car Line, Plus Two Occupants.

Grand Am **MVMA Specifications Form** Vehicle Models 1989 Model Year Issued Revised (*) **METRIC (U.S. Customary)** Vehicle Dimensions See Key Sheets for definitions **Body Type** SAE Ref. Front Compartment ALL - COUPE No. SEDAN Sg RP front, "X" coordinate 1128 (44.4) L31 Effective head room 957 (37.7 H61 Max. eff. leg room (accelerator) L34 1090 (42.9 SgRP to heel point H30 234 (9.2)SgRP to heel point 895 (35.2) L53 Back angle 26.5 L40 Hip angle L42 100.5° Knee angle 144 132° 87° Foot angle L46 Design H-point front travel L17 192 (7.6) Normal driving & riding seat track trvi L23 171 (6.7)Shoulder room W3 1386 (54.6) 1379 (54.3) Hip room W5 (48.8)1240 1227 (48.3) Upper body opening to ground H50 1177 (46.3) Steering wheel maximum diameter* W9 376 (14.8) Steering wheel angle H18 19° Accel, heel pt, to steer, whi, ontr L11 Accel, heel pt. to steer, whi, cntr H17 Steering wheel to C/L of thigh H13 1Ω7 (4.2) Steering wheel torso clearance L7 379 (14.9) Headlining to roof panel (front) H37 Undepressed floor covering thickness H67 Front Compartment Interior Dimensions Are Measured With The Seating Reference Point (SgRP) . 21 __mm Rear Compartment (1 Seat Adjuster Notch) Forward Of Rearmost Seat Position. Sg RP Point couple distance L50 769 (30.3) Effective head room H63 942 (37.1) Min. effective leg room L51 870 (34.3) Sg RP (second to heel) H31 267 (10.5) Knee clearance L48 5(0.2)Compartment room LJ 666 (26.2) Shoulder room W4 1403 (55.2) 1375 (54.1)Hip room W6 1281 (50.4) <u>(50</u> 3 Upper body opening to ground H51 Not Applicable 1214 Back angle L41 25° Hip angle L43 82.5° Knee angle L45 88.75° Foot angle L47 120° Headlining to roof panel (second) H38 8 (0.3) Depressed floor covering thickness H73 20 (0.8)

Interior Volumes (EPA Classification)

۷t

H195

Luggage Compartment

Usable luggage capacity [L (cu. ft.)]

		<u> </u>
Vehicle class	Compact	
Interior volume index (cu. ft.)	103.8	
Trunk/cargo index (cu. ft.)	13.0	

369 (13.0)

848 (33

All linear dimensions are in millimeters (inches).

Liftover height

^{**} EPA Loaded Vehicle Weight, Loading Conditions

MVMA Specificati	ons f	Form	Vehicle Line_		Am	
METRIC (U.S. Customary	A .		Model Year	1989	Issued	Revised (•)
Vehicle Dimensions See	Key She	ets for defin	itions			
Body Type						
Chatles Manney The A.C	SAE Ref.		· · · · · · · · · · · · · · · · · · ·			
Station Wagon - Third Seat	No.		- ·			
Seat facing direction	SD1		_			
Sg RP couple distance	L85					
Shoulder room	W85					
Hip room	W86				·······	
Effective leg room	L86			$\overline{}$		
Effective head room	H86					
Sg RP to heel point	H87					
Knee clearance	L87					
Back angle	L88					
Hip angle	L89			-		
Knee angle	L90			-		
Foot angle	L91					
Station Warrant			· . 			
Station Wagon - Cargo Spac	:e					
Cargo length (open front)	L200				-	
Cargo length (open second)	L201					
Cargo length (closed front)	L202	1			4.7	
Cargo length (closed second)	L203					
Cargo length at belt (front)	L204	†	$\overline{}$			
Cargo length at belt (second)	L205			$\overline{}$	<u>_</u>	
Cargo width (wheelhouse)	W201					/
Rear opening width at floor	W203	· · ·				
Opening width at belt	W204				$\overline{}$	
Min. rear opening width above bett	W205				$\overline{}$	
Cargo height	H201				$\overline{}$	
Rear opening height	H202			/	·	
Tailgate to ground height	H250	<u> </u>				
Front seat back to load floor height	H197	 	-/- -			
Cargo volume index [m³(ft.³)]	V2	 	/			
Hidden cargo volume index (m3(ft.3))	V4		<i></i>			
Cargo volume, index-rear of 2-seat	V10	 				
	1.14		-			
Hatchback – Cargo Space						
Cargo length at front seatback height	L208					
Cargo length at floor (front)	L209					
Cargo length at second seatback height	L210	 				
Cargo length at floor (second)	L211	 				
Front seatback to load floor height	H197	 				
Second seatback to load floor height	H198	 				
Cargo volume index (m³(ft.³))	V3	ļ			· <u></u> .	
Hidden cargo volume index [m³(ft.³)]	V4	 		 		
Cargo volume index-rear of 2-seat	V11	 				
Aerodynamics*	1					
						
Wheel lip to ground, front	ļ <u>.</u>	<u>664 (26.</u>				
Wheel lip to ground, rear		664 (26.	1)			
Frontal area [m²(tt²)]	<u> </u>					
Drag coefficient (Cd)	1					

^{*} EPA Loaded Vehicle Weight, Loading Conditions

Vehicle Line _	Grand	Am	
Model Year	1989	Issued	Revised (*)

Body	Type

ALL

Vehicle Fiducial Marks

Number	Mark	Define Coordinate Location						
Front	X	Fiducial mark to vertical base grid line - front, measured horizontally from base grid line to the front fiducial mark located on top of the front seat adjuster mounting bolt.						
	Y	Fiducial mark to centerline of car - front, width measurement made from centerline of car to the fiducial mark located on top of the front seat adjuster mounting bolt.						
	Z	Fiducial mark to horizontal base grid line - front, measured vertically from base grid line to front fiducial mark located on top of the front seat adjuster mounting bolt.						
	Х	Fiducial mark to vertical base grid line - rear, measured horizontally from the base grid line to rear fiducial mark located on the rail (compartment pan - longitudinal).						
lear	Y	Fiducial mark to centerline of car - rear, width measurement made from centerline of car to fiducial mark located on the rail (compartment pan - longitudinal).						
	Z	Fiducial mark to horizontal base grid line - rear, measured vertically from base grid line to rear fiducial mark located on the rail (compartment pan - longitudinal).						
iducial fark fumber								
	W21*	505 (19.9)						
	L54*	2761 (108.7)						
ont	H81°	246 (9.7)						
	H161*	296 (11.7)						
••	H163*	275 (10.8)						
	W22*	440 (17.3)						
	L55*	4953 (195.0)						
ear	H82°	362 (14.3)						
	H162*	422 (16.6)						
		391 (15.4)						

^{*} Reference - SAE Recommended Practice, J182, Motor Vehicle Fiducial Marks.

All linear dimensions are in millimeters (inches).

** EPA Loaded Vehicle Weight, Loading Conditions

METRIC (U.S. Customary)

/ehicle Line	Grand	Am		
Model Year	1989	Issued	Revised (•)

		Vehicle Mass (weight)							
		CURB MASS, kg. (ib.)*		% PASS. MASS DISTRIBUTION					
0-4-					Pass In Front		Pass In Rear		1
Code	Model	Front	Rear	Total	Front	Rear	Front	Rear	ETWC**
2NE 27	Coupe	742.4	400.6	1143.0				J	1112
	<u> </u>	(1637)	(883)	(2520)	<u> </u>		<u> </u>	ļ <u>.</u>	(2452)
011107							ļ		<u> </u>
2NW27	Coupe	/84.1	425.2 (937)	1209.3	 		<u> </u>		1175
		(1/29)	[.(93/)]	(2666)			 	 	(2590)
2NE69	Sedan	740.0	420.4	1160 4	 		 	 	1100
ZNEO9	<u>>eaan</u>	(1651)	(927)	1169.4 (2578)	+		 	 	1138
		1/1031)	(927)	(23/0)	 		 	 	(2509)
2NW69	Sedan	790 3	446.2	1236.5	<u> </u>				1202
LIHW3		(1742)	(984)	(2726)					(2650)
<u> </u>		1	1 2037			· · · · · · · · · · · · · · · · · · ·			1 (2030)
									
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SHIPPING MASS (weight) = Curb Weight Less Kg. (lbs.)_

^{*} Reference ~ SAE J1100 Motor vehicle dimensions, curb weight definition.

^{**} ETWC - Equivalent Test Weight Class - U.S. Environmental Protection Agency emission certifications are based on the ETWC's shown. NA - Not Applicable - applies to model, series combinations not requiring testing.

METRIC (U.S. Customary)

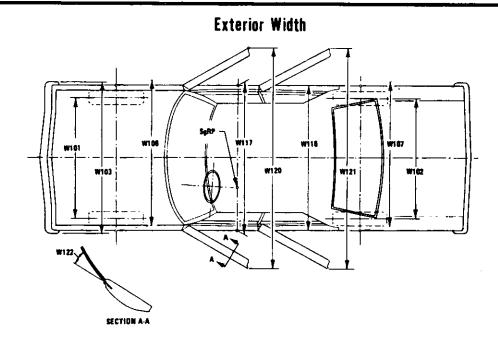
Vehicle LineGrand	Am	
Model Year 1989	Issued	Revised (•)

:			Optional Equipment Differential Mass (weight)*					
			MASS, kg.	(lb.)	Remarks			
Code	Equipment	Front	Rear	Total	Restrictions, Requirements			
Door Locks, Power	AU3	.6	1.0	1.6	Coupe NE			
		(1.3)	(2.2)	(3.5)				
	-			ļ				
		1.0	1.6	2.6	Sedan NE			
	···-·	(2.2)	(3.5)	(5.7)				
Window Doof Hinand	4D3	4.0	1 6	0.6				
Window, Roof Hinged	AD3	(8.8)	4.6 (10.1)	8.6 (19.0)				
1		10.01	(10.1)	(19.0)				
Window, Power	A31	1.6	1.2	2.8	Coupe			
Williams Tonet		(3.5)	(2.6)	(6.2)	Coape			
		10.07	12:01					
		3.2	2.0	5.2	Sedan			
		(7.1)	(4,4)	(11.5)				
Mats, Front & Rear	B37	1.2	1.2	2.4				
	· · · · · · · · · · · · · · · · · · ·	(2.6)	(2.6)	(5.3)				
								
Air Conditioning	C60	22.0	0.0	22.0	L68			
		(48.5)	(0.0)	(48.5)				
Ni. Carlitiani.		17.6	0.0	17.6	150 8 172			
Air Conditioning	<u> </u>	17.6 (38.8)	(0.0)	(38.8)	LD2 & LT3			
		1730.01	10.07	(30.0)				
Suspension	FE3	2.1	3,5	5.6				
		(4.6)		(12.3)				
			, ,					
Cruise Control	K34	2.0	-0.2	1.8	MD9			
		(4.4)	(-0.4)	(4.0)				
<u> </u>								
		2.0	0.0	2.0	MG2. GM1 & MT2			
		(4.4)	(0.0)	(4,4)				
Frainc 14 2 31	1.00	27 5	1 2	26 2				
Engine L4 2.3L	LD2	(60.6)	-1.3 (-2.9)	/57 Q)	 			
		100.07	1-2.31	(3/.0)				
Transmission, Auto	MD9	21.6	-1.5	20 1				
TI GITSING 33 TON TO MA CO	1102		(-3.3)					
Wheel, Aluminum	N78	2.6	2.6					
·		(5.7)	(5.7)	(11.5)				
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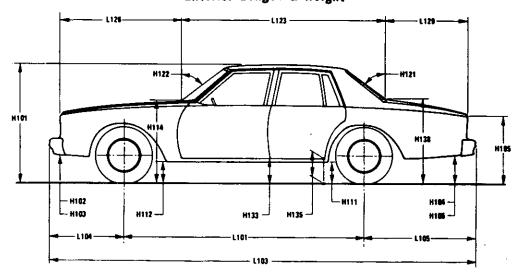
^{*} Also see Engine - General Section for dressed engine mass (weight).

METRIC (U.S. Customary)

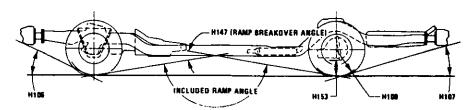
Exterior Vehicle And Body Dimensions - Key Sheet



Exterior Length & Height

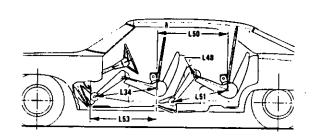


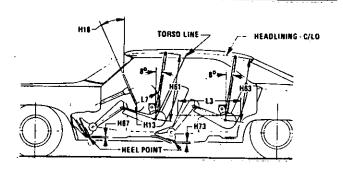
Exterior Ground Clearance

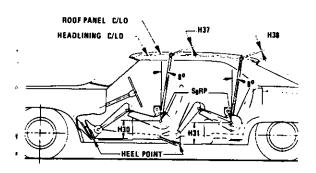


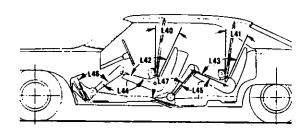
METRIC (U.S. Customary)

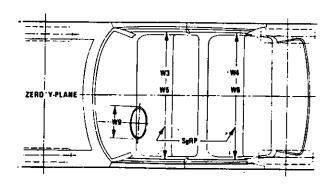
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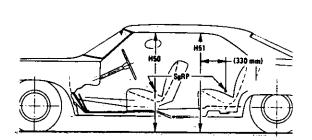








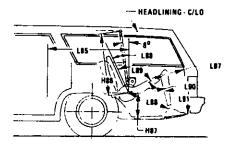


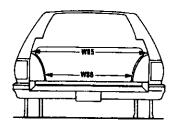


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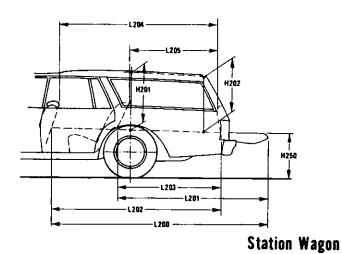
Interior Vehicle And Body Dimensions - Key Sheet

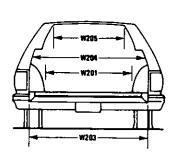
Third Seat





Cargo Space





L208 — L210
H197
L209

Hatchback

METRIC (U.S. Customary)

Exterior Vehicle And Body Dimensions – Key Sheet Dimensions Definitions

Seating Reference Point

SEATING REFERENCE POINT means the manufacturer's design reference point which –

- (a) Establishes the rearmost normal design driving or riding position of each designated seating position in a vehicle:
- (b) Has coordinates established relative to the design vehicle structure;
- (c) Simulates the position of the pivot center of the human torso and thigh; and
- (d) Is the reference point employed to position the two dimensional templates described in SAE Recommended Practice J826, "Devices for Use in Defining and Measuring Vehicle Seating Accommodations,".

Width Dimensions

- .W101 TREAD—FRONT. The dimension measured between the tire centerlines at the ground.
- W102 TREAD-REAR. The dimension measured between the tire centerlines at the ground. In case of dual wheels, the dimension will be measured to the centerline of tire and wheel assemblies.
- W103 VEHICLE WIDTH. The maximum dimension measured between the widest point on the vehicle, excluding exterior mirrors, flexible mud flaps, marker lamps, but including bumpers, moldings, sheet metal protrusions or dual wheels, if standard equipment.
- W106 FRONT FENDER WIDTH. The dimension measured between the widest points at the front wheel centerline, excluding moldings.
- W107 REAR FENDER WIDTH. The dimension measured between the widest points at the rear wheel centerline, excluding moldings.
- W1:17 BODY WIDTH AT SgRP-FRONT. The dimension measured laterally between the widest points on the body at the SgRP-front, excluding door handles, applied moldings, or appliques.
- W120 VEHICLE WIDTH-FRONT DOORS OPEN. The dimension measured between the widest point on the front doors in maximum hold-open position.
- W121 VEHICLE WIDTH—REAR DOORS OPEN. The dimension measured between the widest point on the rear doors in maximum hold-open position. For vehicles with a rear door on only one side, this dimension is to the zero "Y" plane.
- W122 TUMBLE-HOME. STRAIGHT SIDE GLASS. The angle measured from a vertical to the outside surface of the front door glass at the SgRP "X" plane.

 CURVED SIDE GLASS. The angle measured from a vertical to a chord extending from the upper DLO to the lower DLO at the outside surface of the front door glass at the

Length Dimensions

front SgRP "X" plane.

- L101 WHEELBASE (WB). The dimension measured longitudinally between front and rear wheel centerlines. In case of dual rear axles, the dimension shall be to the midpoint of the centerlines of the rear wheels.
- L103 VEHICLE LENGTH. The maximum dimension measured longitudinally between the foremost point and the rearmost point on the vehicle, including bumper, bumper guards, tow hooks and/or rub strips, if standard equipment.
- L104 OVERHANG-FRONT. The dimension measured longitudinally from the centerline of the front wheels to the foremost point on the vehicle including bumper, bumper guards, tow hooks and/or rub strips, if standard equipment.
- L105 OVERHANG-REAR. The dimension measured longitudinally from the centerline of the rear wheels; or in the case

- of dual rear axles, the dimension shall be the midpoint of the centerlines of the rear wheels, to the rearmost point on the vehicle including rear bumpers, bumper guards, tow hooks and rub strips, if standard equipment.
- L123 UPPER STRUCTURE LENGTH. The dimension measured longitudinally from the cowl point to the deck point.
- L125
 L126
 COWL POINT "X" COORDINATE.
 FRONT END LENGTH. The dimension measured longitudinally from the cowl point to the foremost point on the vehicle at the zero "Y" plane excluding ornamentation or bumpers. In cases where bumpers and/or grills are integrated with the profile, measurement is made at the foremost
- point of front end contour.

 REAR WHEEL CENTERLINE "X" COORDINATE or in the case of dual rear axles, the coordinate shall be the mid-
- point of the distance between the rear axle centerlines.

 REAR END LENGTH. The dimension measured longitudinally from the deck point to the rearmost visible point of the body sheet metal at the zero "Y" plane, excluding ornamentation or bumpers.

Height Dimensions

- H101 VEHICLE HEIGHT. The dimension measured vertically from the highest point on the vehicle body to ground.
- H111 ROCKER PANEL-REAR TO GROUND. The dimension measured vertically from the bottom of the rocker or side quarter panel at the front of the rear wheel opening, excluding flances, to ground.
- ding flanges, to ground.

 H112 ROCKER PANEL-FRONT TO GROUND. The dimension measured vertically from the foremost point on the bottom of the rocker panels, excluding flanges, to ground.

 H114 COWL POINT TO GROUND. Measured at zero "Y" plane.
- H114 COWL POINT TO GROUND. Measured at zero "Y" plane.
 H121 BACKLIGHT SLOPE ANGLE. The angle between the vertical reference line and the surface of backlight at vehicle zero "Y" plane. For curve backlight, the angle is to chord
- of backlight arc from lower DLO to upper DLO.

 WINDSHIELD SLOPE ANGLE. The angle between the vertical reference line and a chord of the windshield arc running from the lower DLO to the upper DLO at the vehicle zero "Y" plane. In the case of wrap over glass, the angle to be measured will be formed by a chord 457 mm (18.0 in) long drawn from the lower DLO to the intersecting
- point on the windshield.

 H133 BOTTOM OF DOOR CLOSED—FRONT TO GROUND.

 The dimension measured vertically from the bottom outside corner of the door on the lock pillar side, in maximum
- closed position, to ground.

 H135 BOTTOM OF DOOR CLOSED-REAR TO GROUND. The dimension measured vertically from the bottom outside corner of the door on the lock pillar side, in maximum closed position to ground.
- closed position, to ground.

 H138 DECK POINT TO GROUND. Measured at zero "Y" plane.

 H109 STATIC LOAD-TIRE RADIUS-REAR. Specified by the
 - manufacturer in accordance with composite TIRE SEC-TION STANDARD.

Ground Clearance Dimensions

- H102 FRONT BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the front bumper to ground, including bumper guards, if standard actions of the standard descriptions.
- H103 FRONT BUMPER TO GROUND-CURB MASS (WT.). Measured in the same manner as H102.

METRIC (U.S. Customary)

Interior Vehicle And Body Dimensions - Key Sheet **Dimensions Definitions**

H104	REAR BUMPER TO GROUND. The minimum dimension
	measured vertically from the lowest point on the rear
	bumper to ground, including bumper guards, if standard
	equipment.

RÉAR BUMPER TO GROUND - CURB MASS (WT.). H105 Measured in the same manner as H104.

ANGLE OF APPROACH. The angle measured between a H106 line tangent to the front tire static loaded radius arc and the initial point of structural interference forward of the front tire to ground. The limiting structural component shall be designated.

ANGLE OF DEPARTURE. The angle measured between H107 a line tangent to the rear tire static loaded radius arc and the initial point of structural interference rearward of the rear tire to ground. The limiting component shall be designated.

RAMP BREAKOVER ANGLE. The angle measured be-H147 tween two lines tangent to the front and rear tire static loaded radius and intersecting at a point on the underside of the vehicle which defines the largest ramp over which the vehicle can roll.

H153 REAR AXLE DIFFERENTIAL TO GROUND. The minimum dimension measured from the rear axle differential to

ground.
MINIMUM RUNNING GROUND CLEARANCE. The mini-H156 mum dimension measured from the sprung vehicle to ground. Specify location.

Glass Areas

- Windshield area.
- **S2** Side windows area. Includes the front door, rear door, vents, and rear quarter windows on both sides of the vehicle.
- Backlight areas. **S3**
- **S4** Total area. Total of all areas (S1 + S2 + S3).

Fiducial Mark Dimensions

Fiducial Mark - Number 1

- L54 "X" coordinate. "Y" coordinate. W21 "Z" coordinate. H81
- Height "Z" coordinate to ground at curb weight. Height "Z" coordinate to ground. H161
- H163 Fiducial Mark - Number 2
- "X" coordinate. "Y" coordinate. L55
- W22
- "Z" coordinate. W82
- Height "Z" coordinate to ground at curb weight. Height "Z" coordinate to ground. H162
- H164

Front Compartment Dimensions

- STEERING WHEEL TORSO CLEARANCE. The minimum L7 dimension measured in the side view from the rearmost edge of the steering wheel, with front wheels in the straight ahead position, to the torso line.
- ACCELERATOR HEEL POINT TO STEERING WHEEL L11 CENTER. The dimension measured horizontally from the AHP to the intersection of the steering column centerline and a plane tangent to the upper surface of the steering wheel rim.
- DESIGN H-POINT-FRONT TRAVEL. The dimension measured horizontally between the design H-point-front in the foremost and rearmost seat track positions. (See SAE J1100)
- L23 NORMAL DRIVING AND RIDING SEAT TRACK TRAVEL. The dimension measured horizontally between a point on the design H-point travel line from the SgRP to the displaced point on the design H-point travel line with the seat moved to the foremost seat position, but not to include seat track travel used for purposes other than normal driving and riding positions. (See SAE J1100)

- L31 SgRP-FRONT. "X" COORDINATED.
- L34 MAXIMUM EFFECTIVE LEG- ROOM-ACCELERATOR. The dimension measured along a line from the ankle pivot center to the SgRP-front plus 254 mm (10.0 in) measured with right foot on the undepressed accelerator pedal. For vehicles with SgRP to heel (H30) greater than 18 in., the accelerator pedal may be depressed as specified by the manufacturer. If teh accelerator is depressed, the manufacturer shall place foot flat on pedal and note the depression of the pedal.
- BACK ANGLE-FRONT. The angle measured between a vertical line through the SgRP-front and the torso line. If L-40 the seatback is adjustable, use the normal driving and rid-
- ing position specified by the manufacturer.
 HIP ANGLE-FRONT. The angle measured between torso L-42 line and thigh centerline.
- KNEE ANGLE-FRONT. The angle measured between L44 thigh centerline and lower leg centerline measured on the right leg.
- FOOT ANGLE-FRONT. The angle measured between the L46 lower leg centerline and a line tangent to the ball and heel of the bare foot flesh line measured on the right leg. Ref SAE J826.
- SgRP-FRONT TO HEEL. The dimension measured hori-L53
- zontally from the SgRP-front to the accelerator heel point. SHOULDER ROOM-FRONT. The minimum dimension W3 measured laterally between the trimmed surfaces on the "X" plane through the SgRP-front at height between the belt line and 254 mm (10.0 in.) above the SgRP-front, excluding the door assist strap and attaching parts.
- HIP ROOM-FRONT. The minimum dimension measured W5 laterally between the trimmed surfaces on the "X" plane through the SgRP-front within 25 mm (1.0 in.) below and 76 mm (3.0 in.) above the SgRP-front and 76 mm (3.0
- in.) fore and aft of the SgRP-front.
 STEERING WHEEL MAXIMUM OUTSIDE DIAMETER. W9 Define if other than round.
- H13 STEERING WHEEL TO CENTERLINE OF THIGH. The minimum dimension measured from the bottom of steering wheel, with front wheels in the straight position, to the thigh centerline.
- H17 ACCELERATOR HEEL POINT TO THE STEERING WHEEL CENTER. The dimension measured vertically from the AHP-front to the intersection of the steering column centerline to a plane tangent to the upper surface of the steering wheel rim.
- H₁₈ STEERING WHEEL ANGLE. The angle measured from a
- vertical to the surface plane of the steering wheel.
 SgRP-FRONT TO HEEL. The dimension measured verti-H30 cally from the SgRP-front to the accelerator heel point.
- HEADLINING TO ROOF PANEL-FRONT. The dimension **H37** measured from the intersection of the headlining and the extended effective head room line normal to the sheet
- H50 UPPER BODY OPENING TO GROUND-FRONT. The dimension measured vertically from the trimmed body opening to the ground on the SgRP-front "X" plane.
 EFFECTIVE HEAD ROOM-FRONT. The dimension mea-
- H61 sured along a line 8 deg. rear of vertical from the SgRP-
- front to the headlining plus 102 mm (4.0 in.).
 FLOOR COVERING THICKNESS-UNDEPRESSED-**H67** FRONT. The dimension measured vertically from the surface of the undepressed floor covereing to the underbody sheet metal at the accelerator heel point.

Rear Compartment Dimensions

COMPARTMENT ROOM-SECOND. The dimension mea-L3 sured horizontally from the back of the front seal to the front of the second seatback at a height tangent to the top of the second seat cushion.

METRIC (U.S. Customary)

Interior Vehicle And Body Dimensions – Key Sheet Dimensions Definitions

- L-41 BACK ANGLE-SECOND. The angle measured between a vertical line through the SgRP-second and the torso line.
- L43 HIP ANGLE-SECOND. The angle measured between torso line and thigh centerline.
- L45 KNEE ANGLE-SECOND. The angle measured between thigh centerline and lower leg centerline.
- L47 FOOT ANGLE-SECOND. The angle measured between the lower leg centerline and a line tangent to the ball and heel of the three-dimensional devices bare foot flesh line (Reference J826).
- L48 KNEE CLEARANCE-SECOND. The minimum dimension measured from the knee pivot center to the back of the front seatback minus 51 mm (2.0 in.).
- L50 SgRP COUPLE DISTANCE-SECOND. The dimension measured horizontally from the driver SgRP-front to the SgRP-second
- 'L51 MINIMUM EFFECTIVE LEG ROOM—SECOND. The dimension measured along a line from the ankle pivot center to the SgRP—second plus 254mm (10.0 in.).
- *W4 SHOULDER ROOM—SECOND. The minimum dimension measured laterally between door or quarter trimmed surfaces on the "X" plane through the SgRP—second at height between 254-406 mm (10.0-16.0 in.) above the SgRP—second, excluding the door assist straps and attaching parts.
- W6 HIP ROOM-SECOND. Measured in the same manner as W5.
- H31 SgRP-SECOND TO HEEL. The dimension measured vertically from the SgRP-second to the two dimensional device heel point on the depressed floor covering.
- H38 HEADLINING TO ROOF PANEL-SECOND. The dimension measured from the intersection of the headlining and the extended effective head room line normally to the roof sheet metal.
- H51 UPPER BODY OPENING TO GROUND-SECOND. The dimension measured vertically from the trimmed body opening to the ground on the "X" plane 330 mm (13.0 in.) forward of the SgRP-second.
- 'H63 EFFECTIVE HEAD ROOM-SECOND. The dimension measured along a line 8 deg. rear of vertical from the SgRP to the headlining, plus 102 mm (4.0 in.).
- H73 FLOOR COVERING—DEPRESSED—SECOND. The dimesnion measured vertically from the heel point to the underbody sheet metal.

Luggage Compartment Dimensions

- V1 USABLE LUGGAGE CAPACITY-Total of volumes of individual pieces of standard luggage set plus H-boxes stowed in the luggage compartment in accordance with the procedure described in paragraph 8.2 of SAE-J1100a.
- H195 LIFTOVER HEIGHT. The dimension measured vertically from the luggage compartment lower opening at the zero "Y" plane to ground.

Interior Volumes (EPA Classification)

The Interior Volume Index is listed for each body style except two seaters. The interior volume index estimates the space in a car. It is based on four measurements – head room, shoulder room, hip room, and leg room – for the front and rear seats, plus trunk capacity. The interior volume index is an estimate of the size of the passenger compartment.

The Trunk/Cargo Index is an estimate of the size of the trunk/cargo space. In station wagons and hatchbacks it is an estimate of the space behind the second seat.

Station Wagon - Third Seat Dimensions

- L85 SgRP COUPLE DISTANCE-THIRD. The dimension measured horizontally from the SgRP-second to the SgRP-third
- L86 EFFECTIVE LEG ROOM-THIRD. The dimension measured along a line from the ankle pivot center to the SgRP-third plus 254 mm (10.0 in.).
- L87 KNEE CLEARANCE—THIRD. The minimum dimension from the knee pivot center to the back of second seatback minus a constant of 51mm (2.0 in.). With rear-facing third seat, dimension is measured to closure.
- L88 BACK ANGLE-THIRD. Measured in the same mannere as
- L89 HIP ANGLE-THIRD. Measured in the same manner as
- L90 KNEE ANGLE-THIRD. Measured in the same manner as L45.
- E91 FOOT ANGLE-THIRD. Measured in the same manner as L47.
- W85 SHOULDER ROOM-THIRD. Measured in the same manner as W4.
- W86 HIP ROOM-THIRD. Measured in the same manner as W5.
- H86 EFFECTIVE HEAD ROOM—THIRD. The dimension, measured along a line 8 deg. from the SgRP—third to the head-lining rear of vertical plus a constant of 102 mm (4.0 in.).
- H87 SgRP-THIRD TO HEEL POINT.
- SD1 SEAT FACING DIRECTION-THIRD.

Station Wagon - Cargo Space Dimensions

- L200 CARGO LENGTH-OPEN-FRONT. The minimum dimension measured longitudinally from the back of the front seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo surface if the rear closure is a conventional door type tailgate at the zero "Y" plane.
- t201 CARGO LENGTH-OPEN-SECOND. The dimension measured longitudinally from the back of the second seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo floor surface if the rear closure is a conventional door type tailgate, at the zero "Y" plane.
- L202 CARGO LENGTH—CLOSED—FRONT. The minimum dimension measured horizontally from the back of the front seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.
- L203 CARGO LENGTH—CLOSED—SECOND. The dimension measured horizontally from the back of the second seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.
- L204 CARGO LENGTH AT BELT-FRONT. The minimum dimension measured horizontally from the back of the front seatback at the seatback top to the foremost normal surface of the closed tailgate or inside surface of the cab backpanel at the height of the belt, on the zero "Y" plane.
- L205 CARGO LENGTH AT BELT—SECOND. The minimum dimension measured horizontally from the back of the second seatback at the seatback top to he foremost normal surface of the closed tailgate at the height of the belt, on the zero "Y" plane.
- W201 CARGO WIDTH-WHEELHOUSE. The minimum dimension measured laterally between the trimmed wheelhousings at floor level. For any vehicle not trimmed, measure to the sheet metal.

METRIC (U.S. Customary)

Interior Vehicle And Body Dimensions – Key Sheet Dimensions Definitions

Dimer	nsions Definitions
W203	REAR OPENING WIDTH AT FLOOR. The minimum dimen-
	sion measured laterally between the limiting interferences of the rear opening at floor level.
W204	REAR OPENING WIDTH AT BELT. The minimum dimen-
_	sion measured laterally between the limiting interferences of
	the rear opening at belt height or top of pick up box
W205	REAR OPENING WIDTH ABOVE BELT. The minimum di-
	mension measured laterally between the limiting interfer-
H197	ences of the rear opening above the belt height. FRONT SEATBACK TO LOAD FLOOR HEIGHT. The di-
11107	mension measured vertically from the horizontal tangent to
	the top of the seatback to the undepressed floor covering
H201	CARGO HEIGHT. The dimension measured vertically from
	the top of the undepressed floor covering to the headlining
H202	at the rear wheel "X" coordinate on the zero "Y" plane. REAR OPENING HEIGHT. The dimension measured verti-
11202	cally from the top of the undepressed floor covering to the
	upper trimmed opening on the zero "Y" plane with rear door
	fully open.
H250	TAILGATE TO GROUND CURB MASS (WT.). The dimen-
	sion measured vertically from the top of the undepressed floor covering on the lowered tailgate to ground on the zero
	"Y" plane.
V2	STATION WAGON
	Measured in inches:
	W4 x H201 x L204
	1728 = ft 3
	Measured in mm:
	$\frac{\text{W4 x H201 x L204}}{\text{10}^9} = \text{m}^3 \text{ (cubic meter)}$
V4	HIDDEN LUGGAGE CAPACITY-REAR OF FRONT SEAT.
	The total volumes of individual pieces of one set of standard
	luggage stowed in any hidden cargo area below the load floor rear of the front seat.
V5	TRUCKS AND MPV'S WITH OPEN AREA.
VS	Measured in inches:
	L506 x W500 x H503
	$\frac{1728}{1728} = ft^3$
	Measured in mm:
	L506 x W500 x H503
	10^9 = m ³ (cubic meter)
V6	TRUCKS AND MPV'S WITH CLOSED AREA.
	Measured in inches:
	$\frac{L204 \times W500 \times H505}{1729} = ft^3$
ı,	1728
	Measured in mm:
	$\frac{L204 \times W500 \times H505}{10^9} = m^3 \text{ (cubic meter)}$
V8	HIDDEN LUGGAGE CAPACITY-REAR OF SECOND
	SEAT. The total volume of individual pieces of one set of
	standard luggage stowed in any hidden cargo area below the
140	load floor rear of the second seat.
V10	STATION WAGON CARGO VOLUME INDEX.
	Measured in inches:
	$\frac{\text{H201} \times \text{L205} \times \frac{\text{W4} + \text{W201}}{2}}{1728} = 1t^{3}$
	= ft ³
	Measured in mm: W4 + W201
	$H201 \times L205 \times \frac{W4 + W201}{2}$
	2 3 (

Hatchback - Cargo Space Dimensions

All hatchback cargo dimensions are to be taken with the front seat in full down and rear position, and the rear seat folded down. The hatchback door is in the closed position. (For electrically adjusted seats, see the manufacturer's specifications for Design "H" Point).

- L208 CARGO LENGTH AT FRONT SEATBACK HEIGHT. The minimum horizontal dimension from the "X" plane tangent to the rearmost surface of the driver's seatback to the inside limiting interference of the hatchback door on the vehicle zero "Y" plane.
- L209 CARGO LENGTH AT FLOOR—FRONT—HATCHBACK. The minimum horizontal dimension measured at floor level from the rear of the front seatback to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.
- L210 CARGO LENGTH AT SECOND SEATBACK HEIGHT—
 HATCHBACK. The minimum dimension measured from the
 "X" plane tangent to the rearmost surface of second seatback or the load floor which is stowed at least one half of the
 H198 dimension height above the rear load floor, to the rearmost inside limiting interference on the zero "Y" plane.
- L211 CARGO LENGTH AT FLOOR-SECOND HATCHBACK.
 The minimum horizontal dimension measured at floor level from the rear of the second seatback or load floor panel to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.
- H197 FRONT SEATBACK TO LOAD HEIGHT. The dimension measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering.
- H198 SECOND SEATBACK TO LOAD FLOOR HEIGHT: The dimension measured vertically from the second seat back to the undepressed floor covering.

 V3 HATCHBACK.
 - HATCHBACK. Measured in inches:

1728 Measured in mm: L208 + L209

$$\frac{\frac{\text{L208} + \text{L209}}{2} \times \text{W4} \times \text{H197}}{10^9} = \text{m}^3 \text{ (cubic meter)}$$

- V4 HIDDEN LUGGAGE CAPACITY—REAR OF FRONT SEAT.
 The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the front seat.
- V11 HATCHBACK CARGO VOLUME INDEX. Usable luggage (one (1) stand and luggage set) below floor:

 Measured in inches:

$$\frac{\frac{1210 + 1211}{2} \times W4 \times H198}{2} = ft^{3}$$

Measured in mm:

$$\frac{L210 + L211}{2} \times W4 \times H198$$
= m³ (cubic meter)

--= m3 (cubic meter)

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